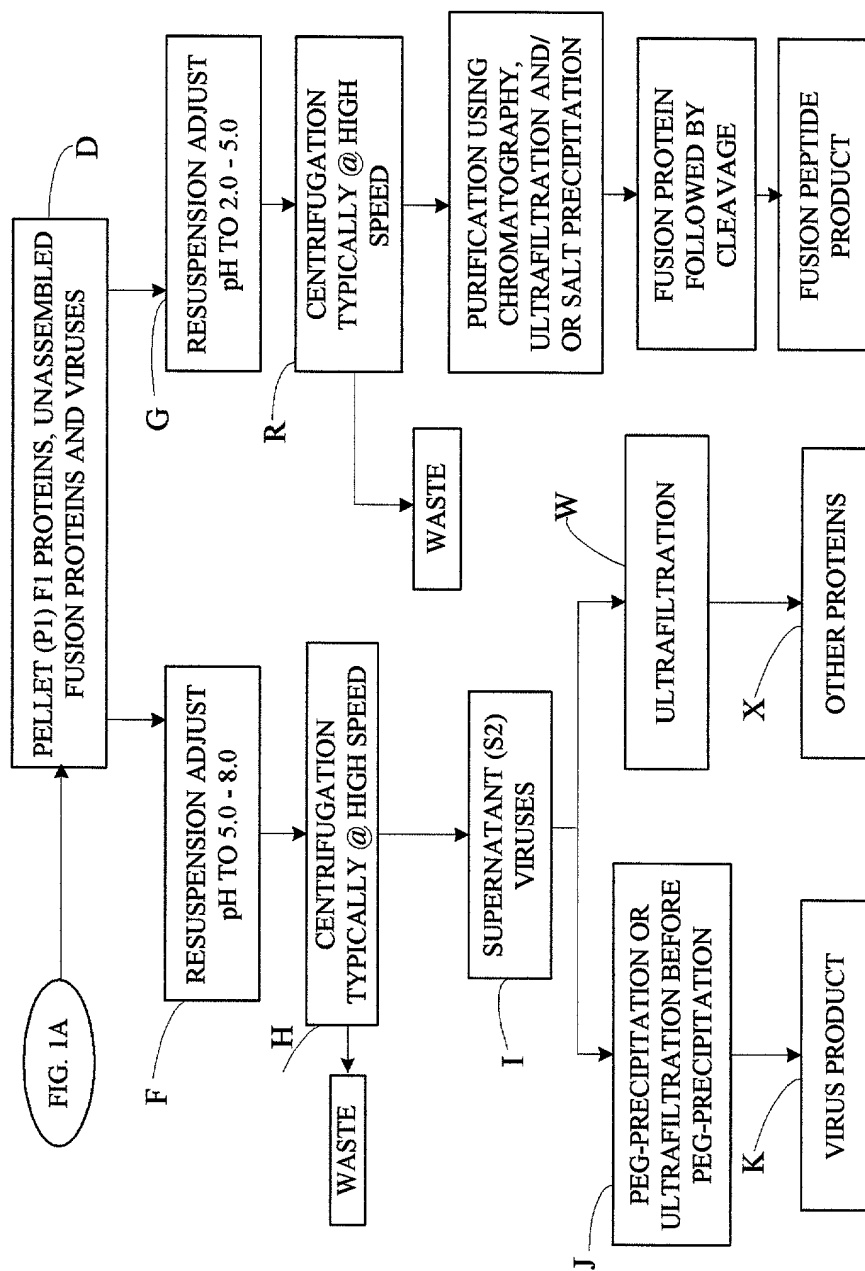


FIG. 1B



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FIG. 2

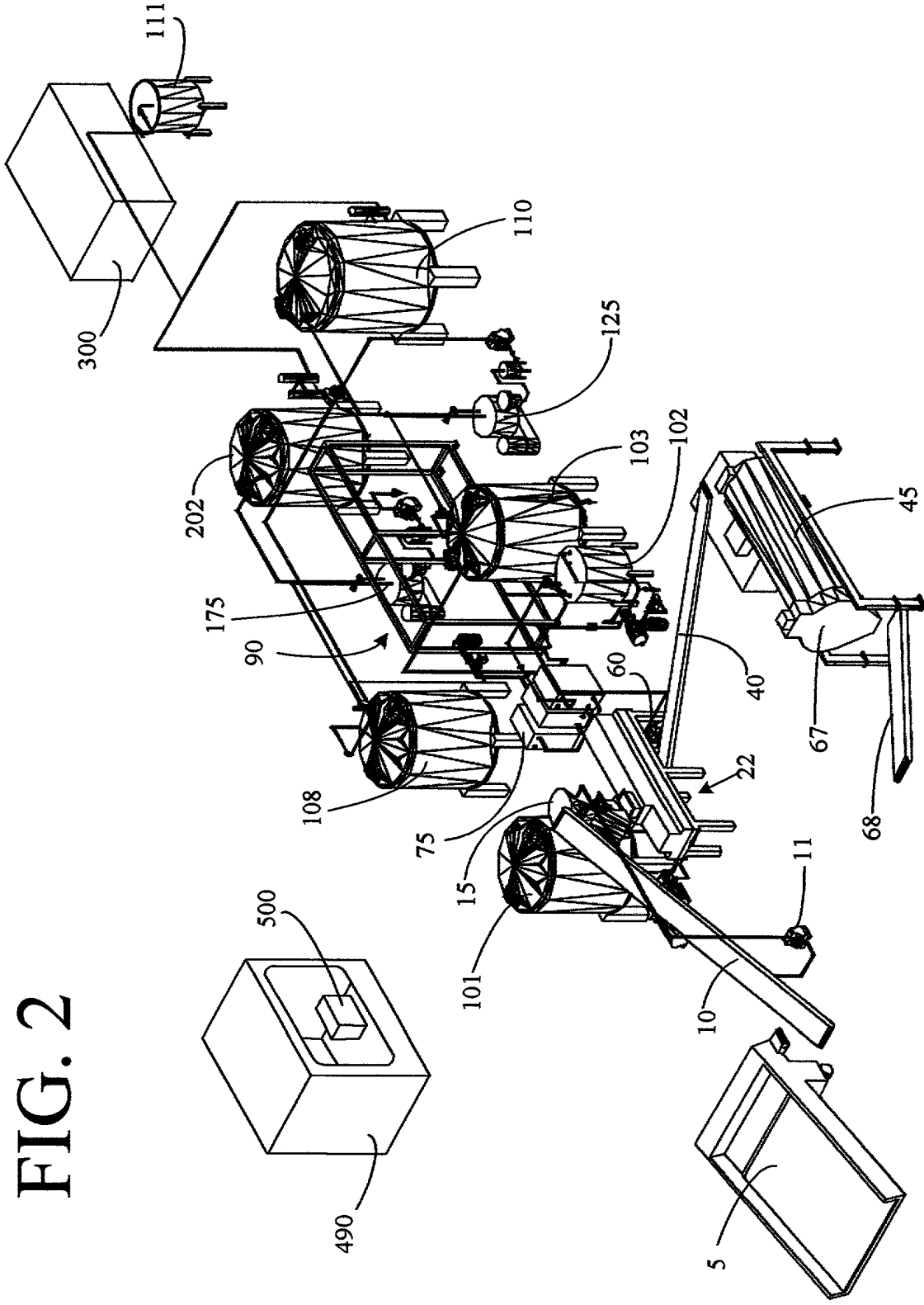


FIG. 3

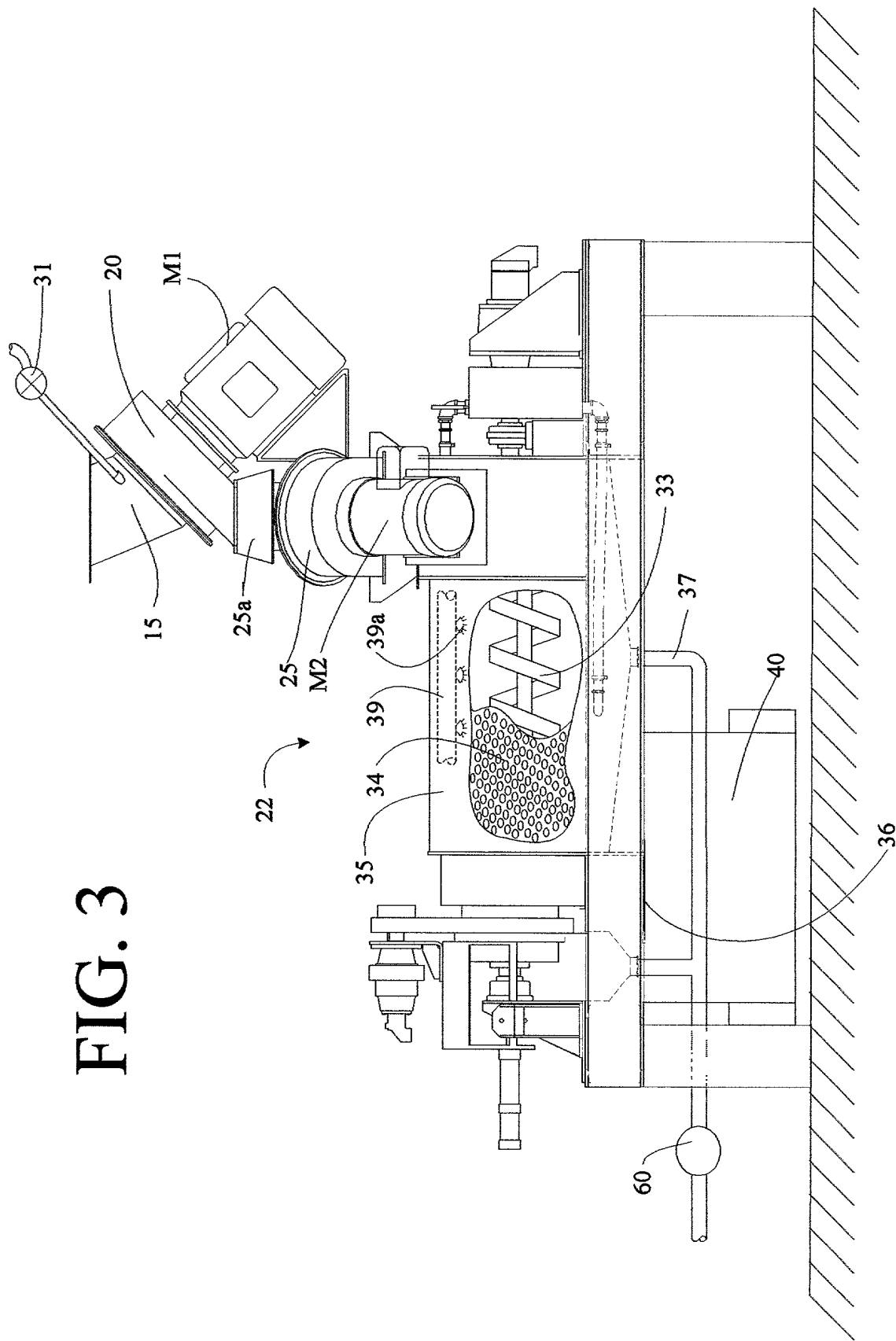


FIG. 4

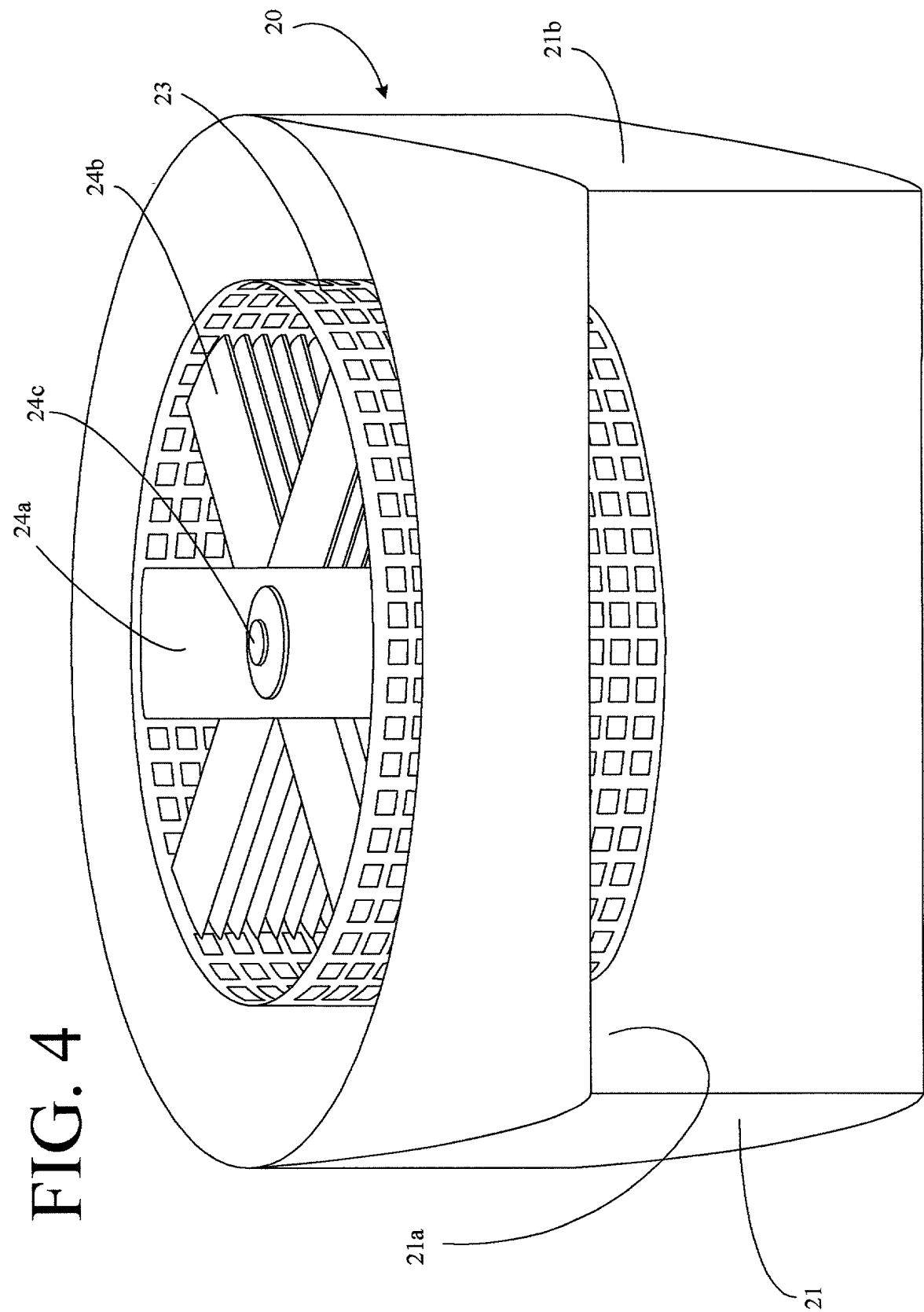


FIG. 4

FIG. 5

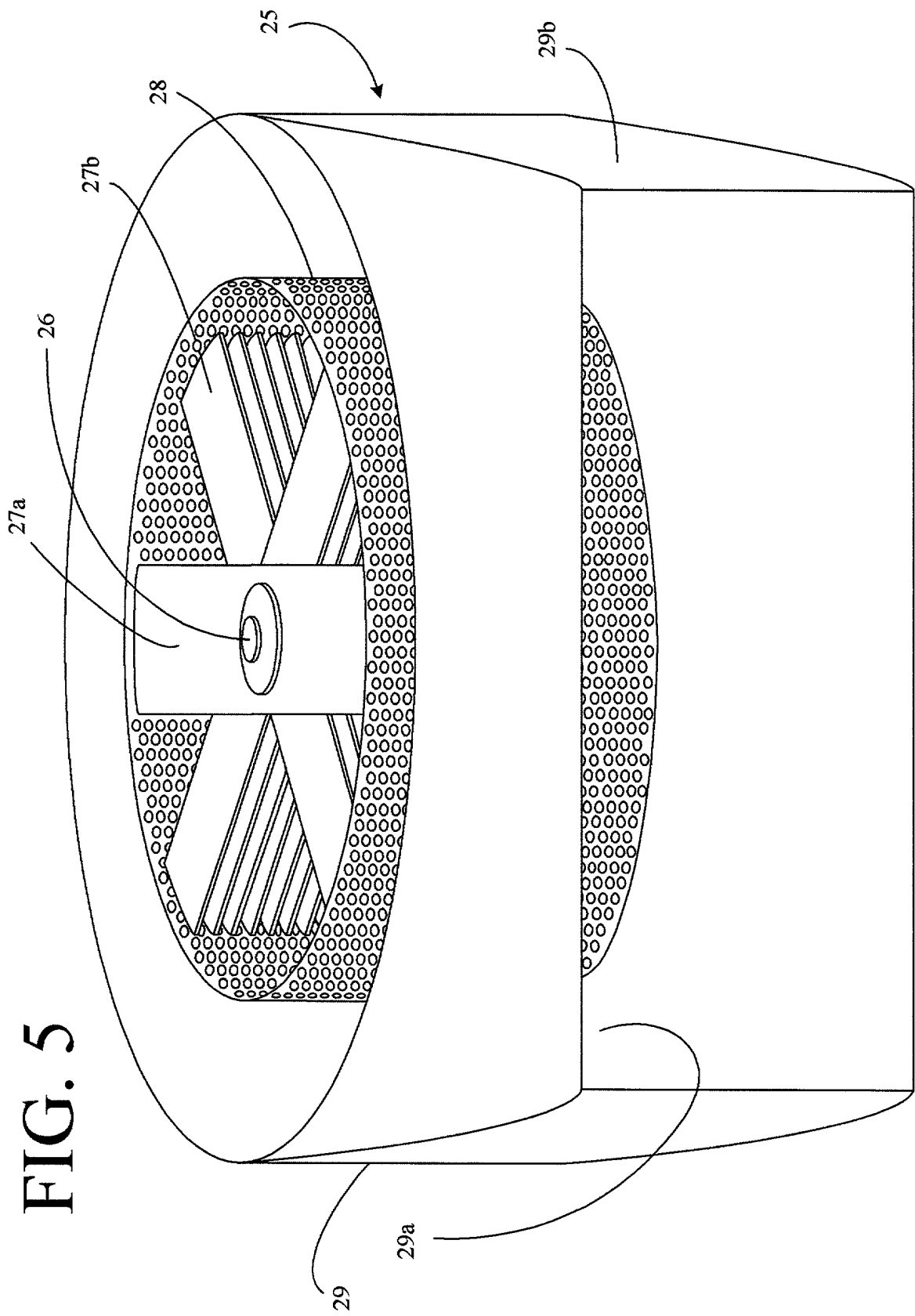


FIG. 6

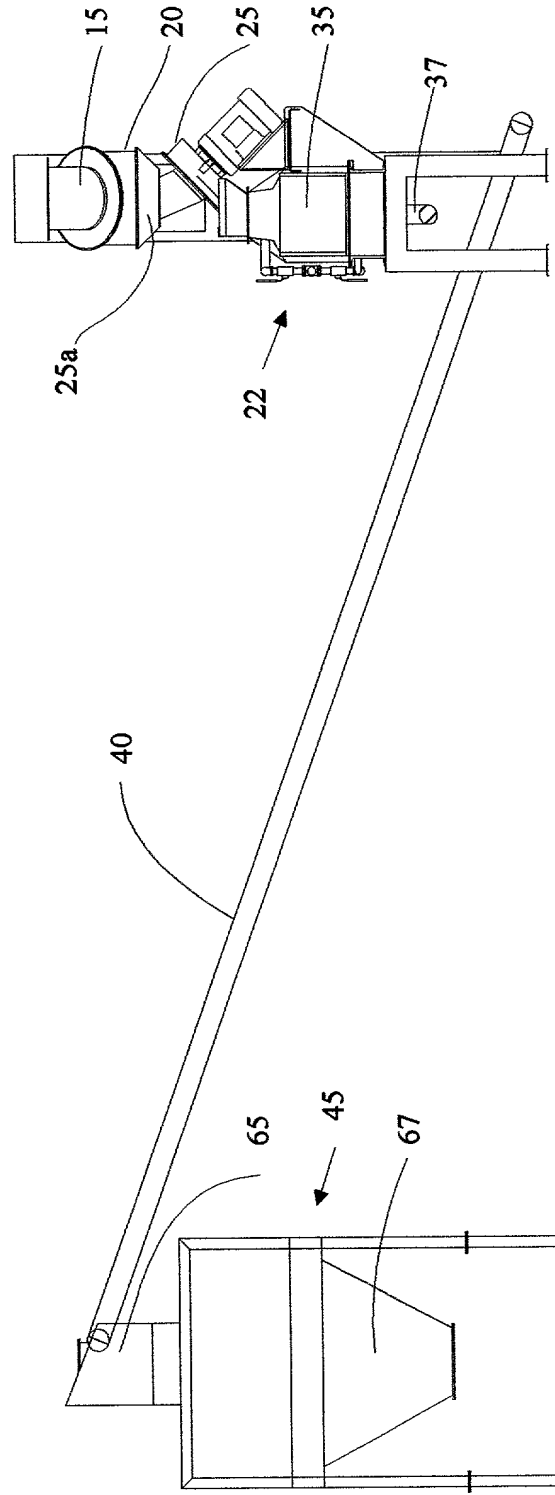


FIG. 7

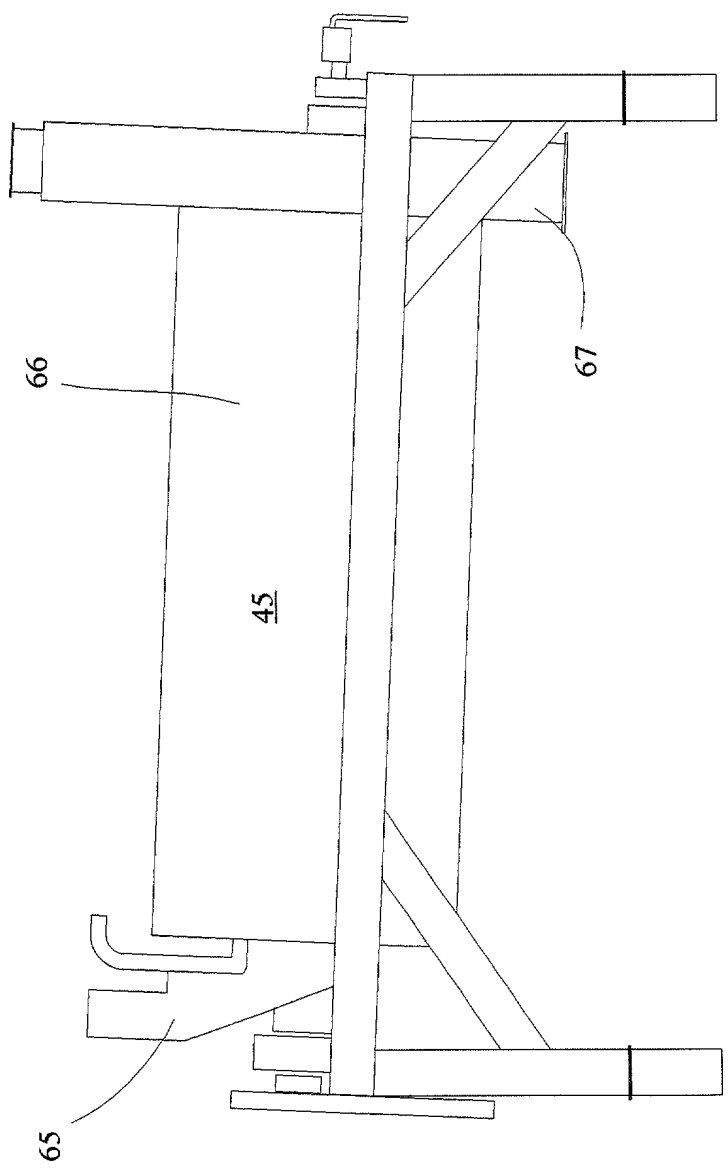


FIG. 8

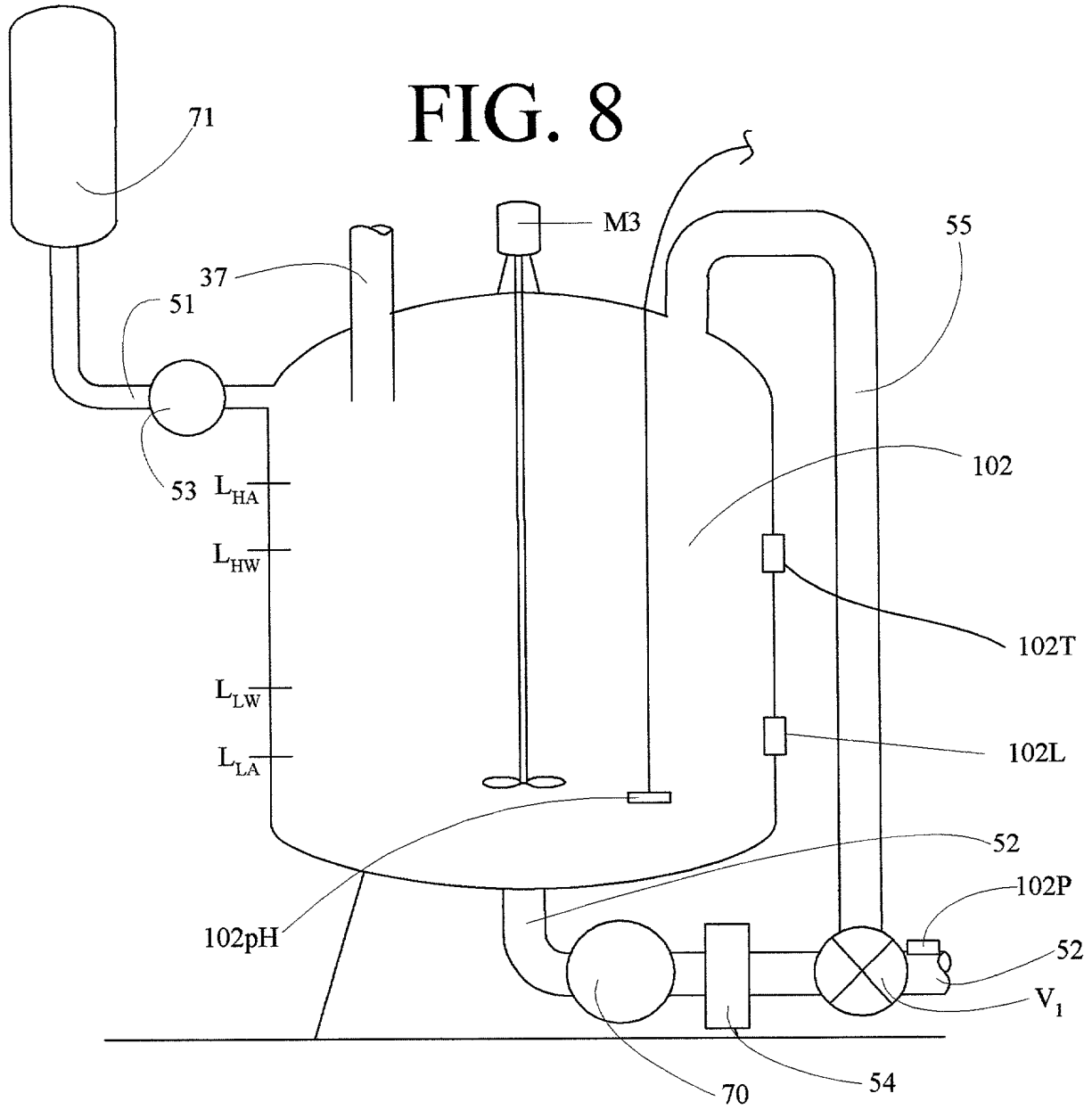


FIG. 8

FIG. 9

FIG. 9

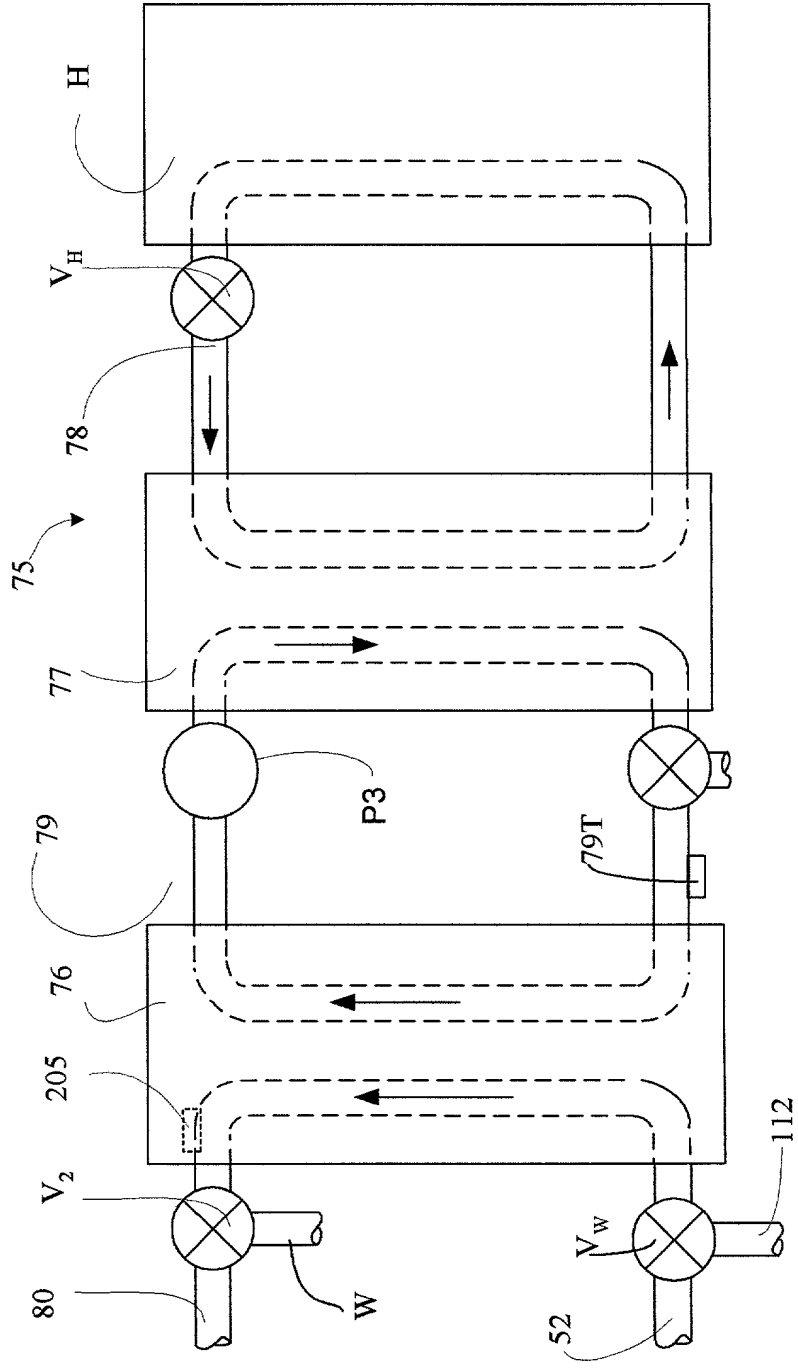


FIG. 10

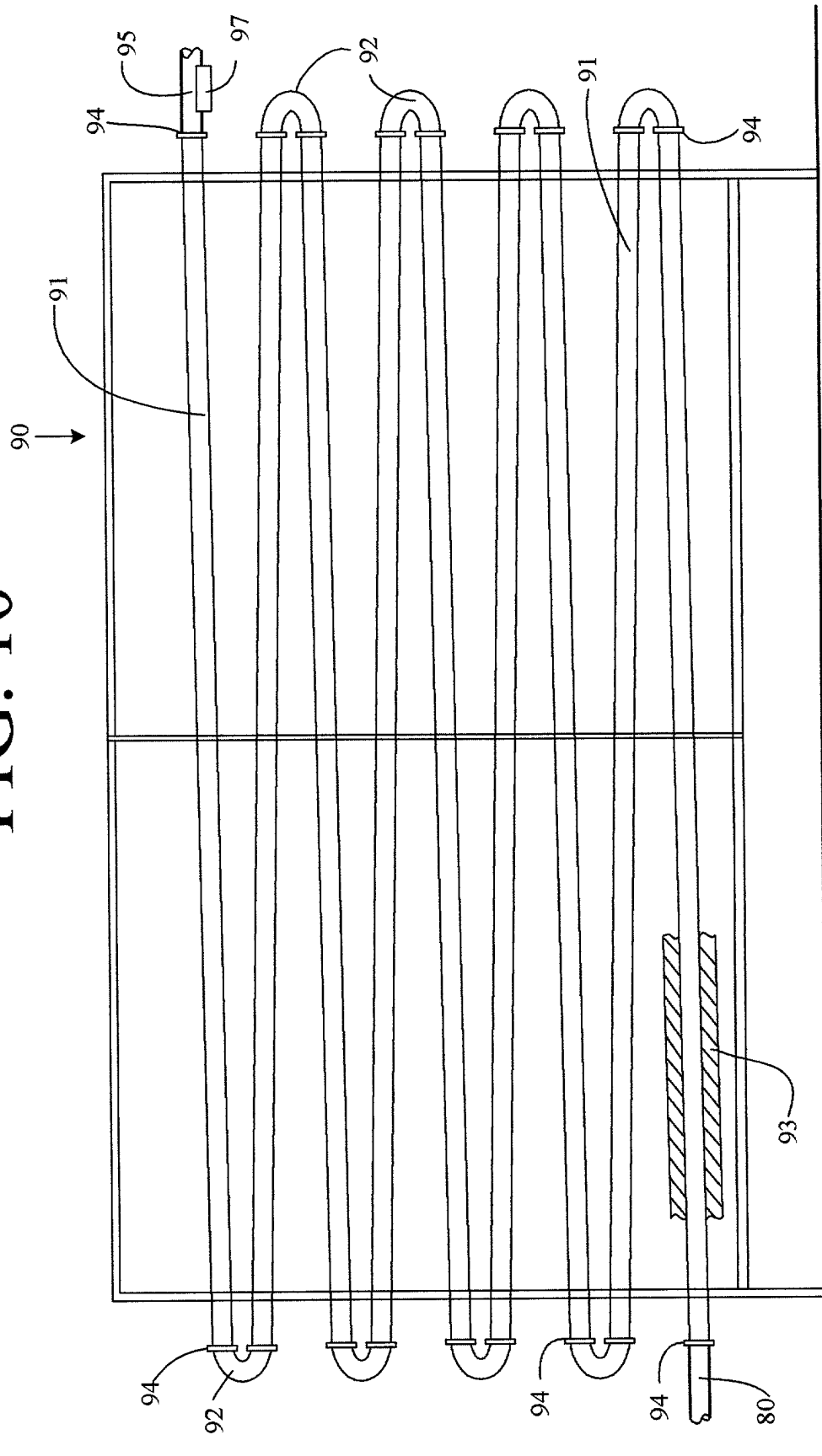


FIG. 11

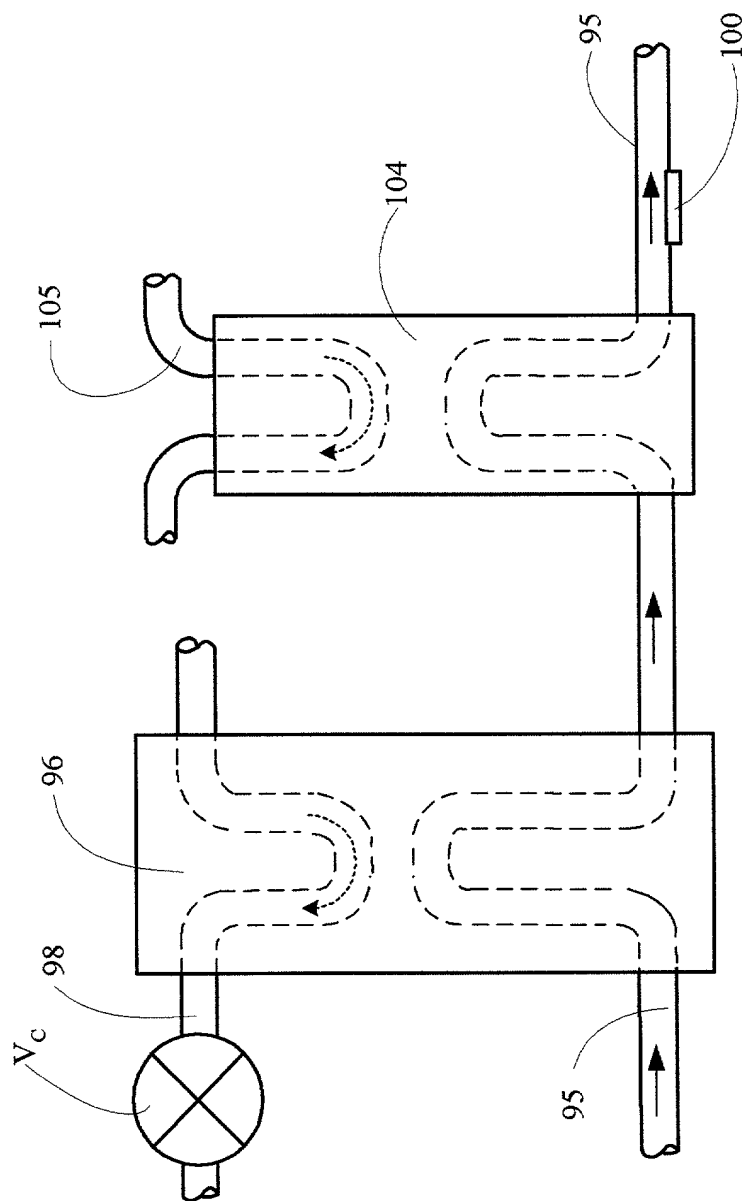


FIG. 12

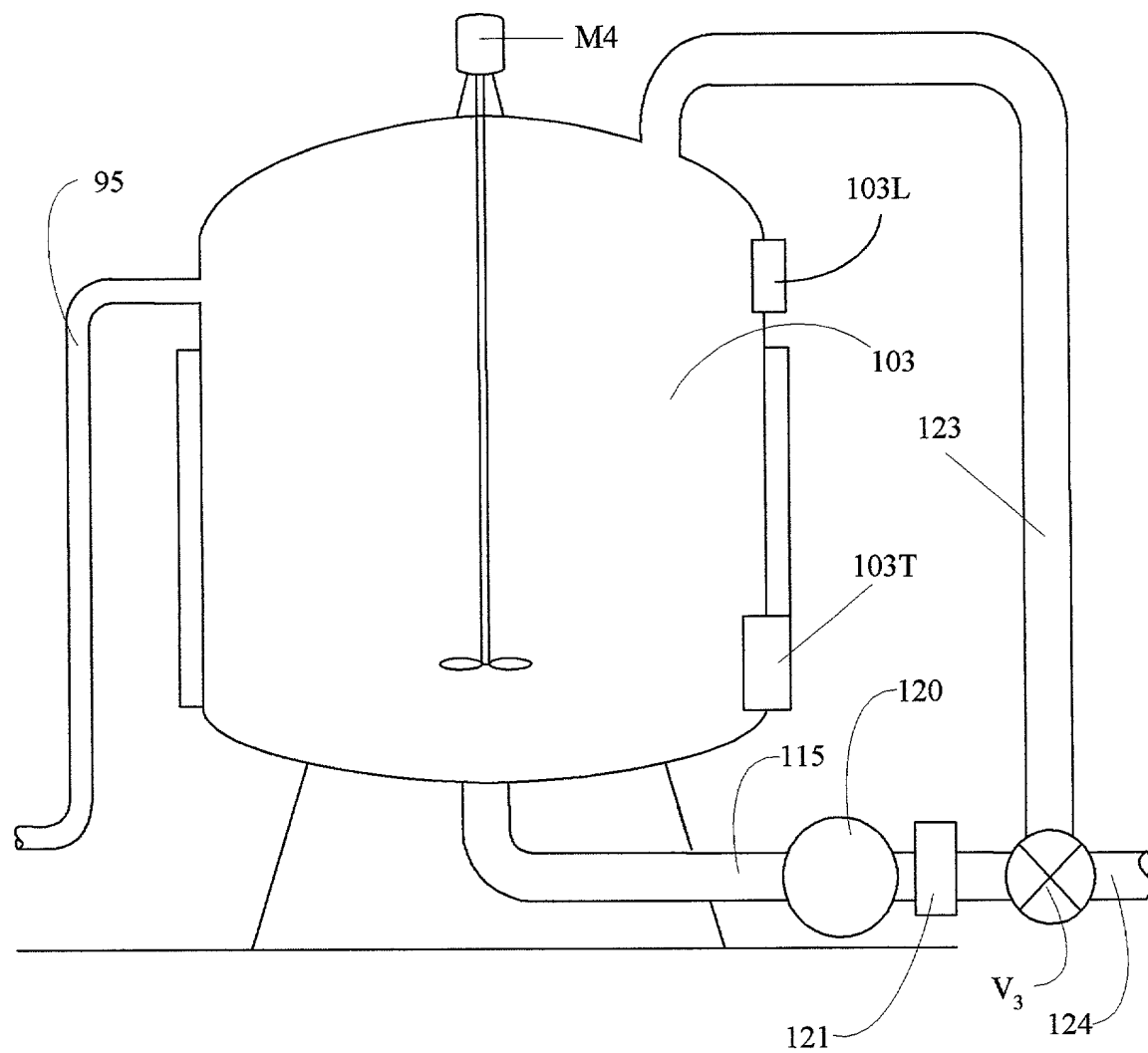


FIG. 12

FIG. 13

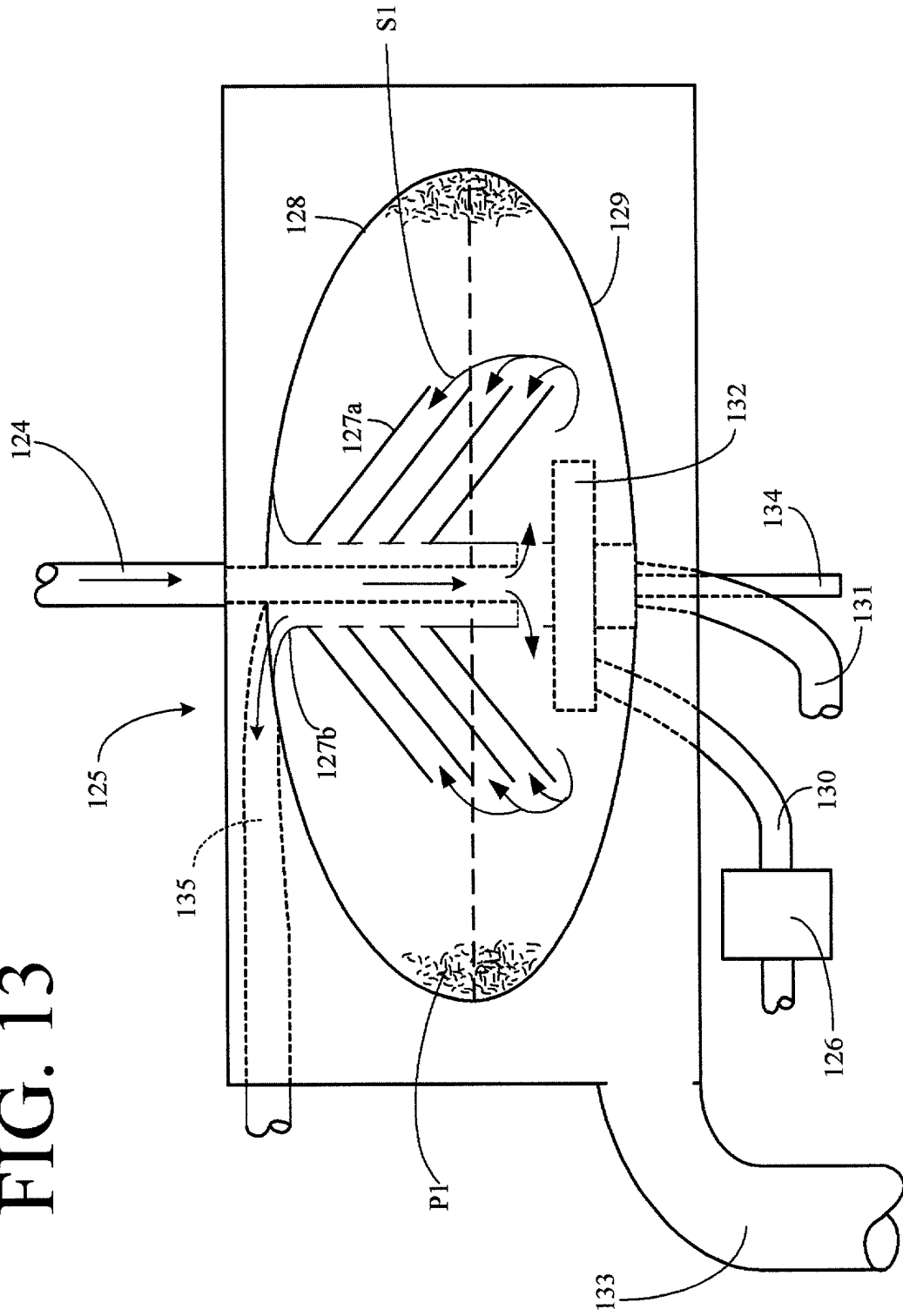


FIG. 13

FIG. 14

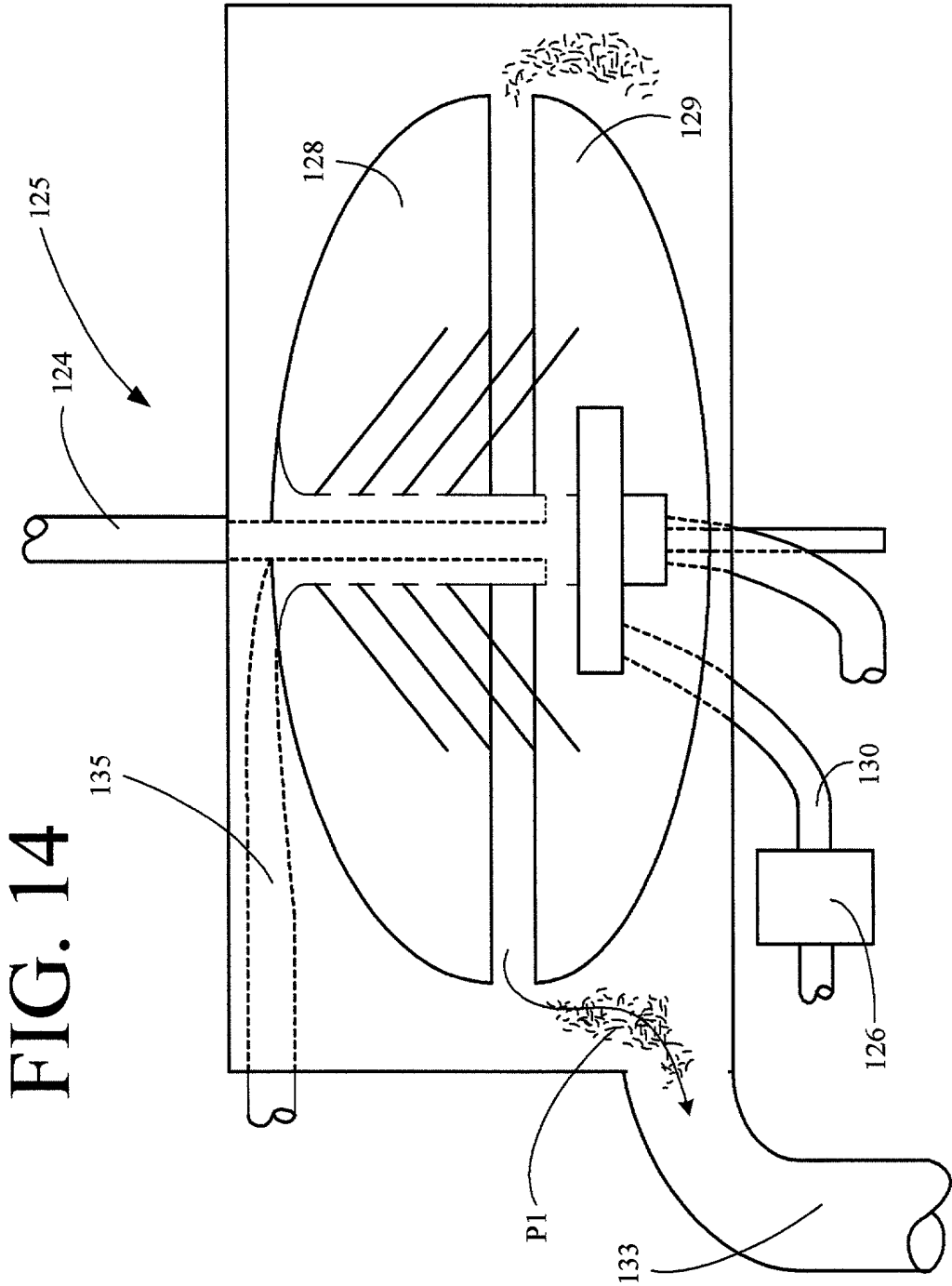


FIG. 15

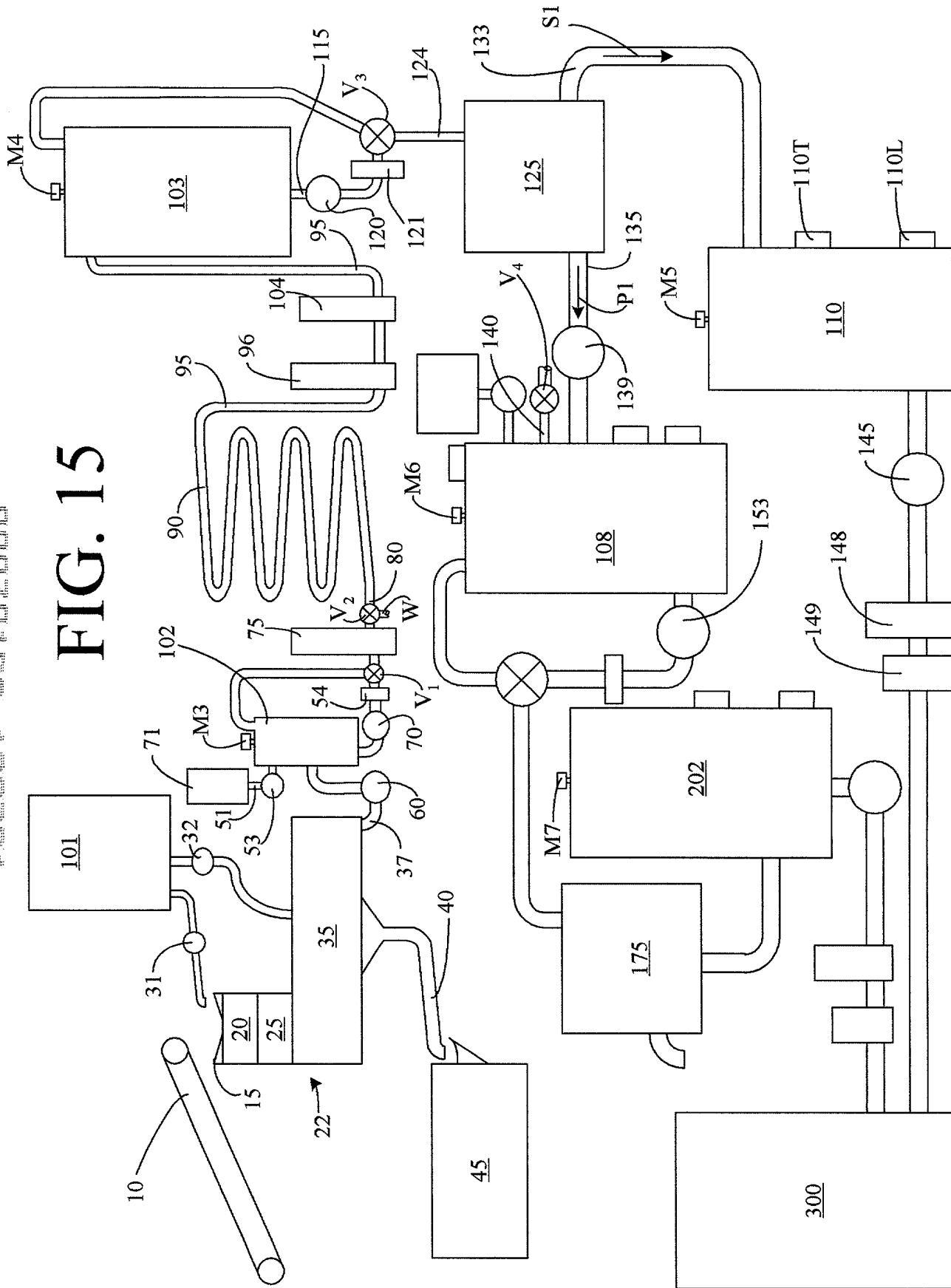


FIG. 16

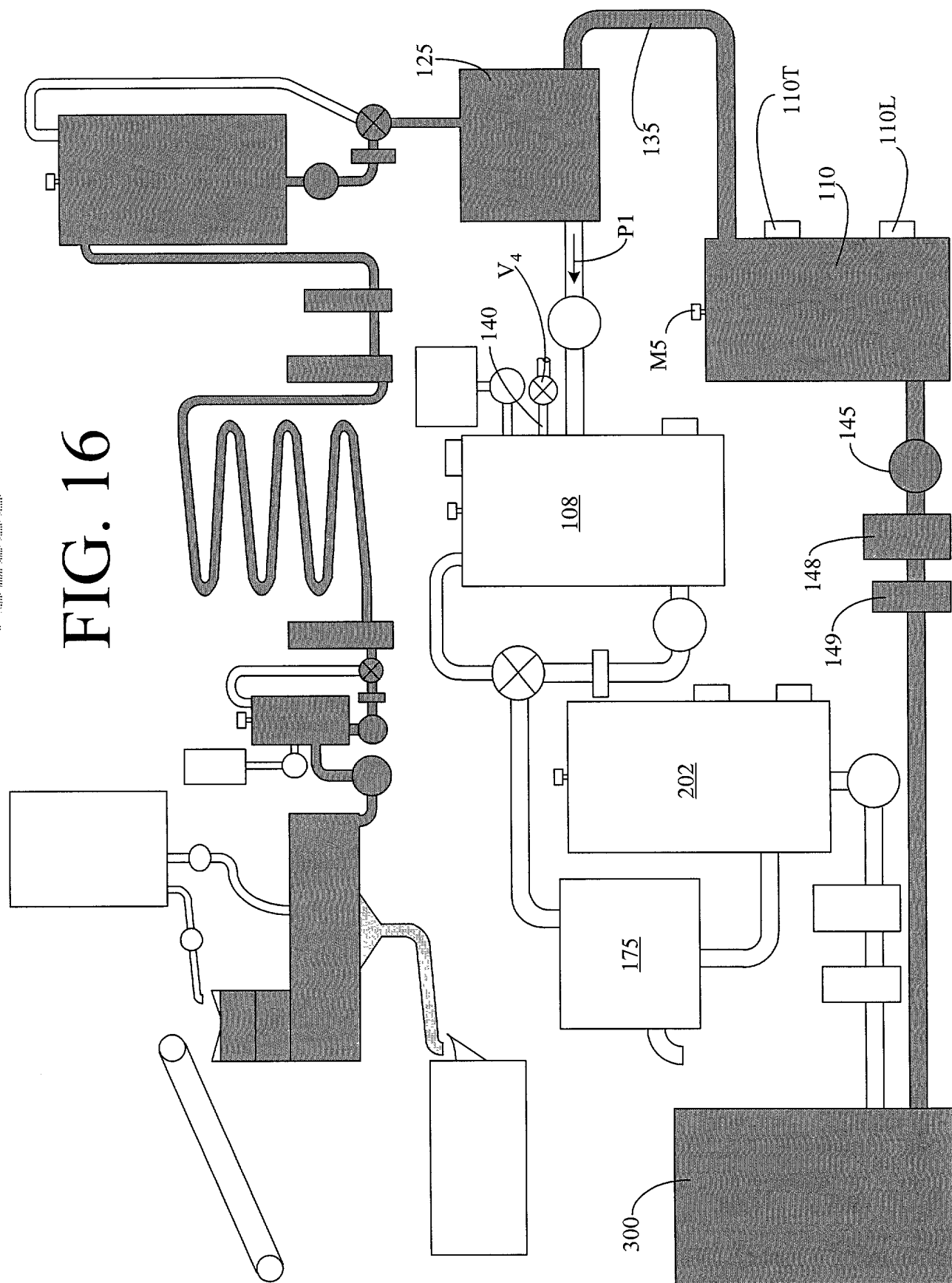


FIG. 17

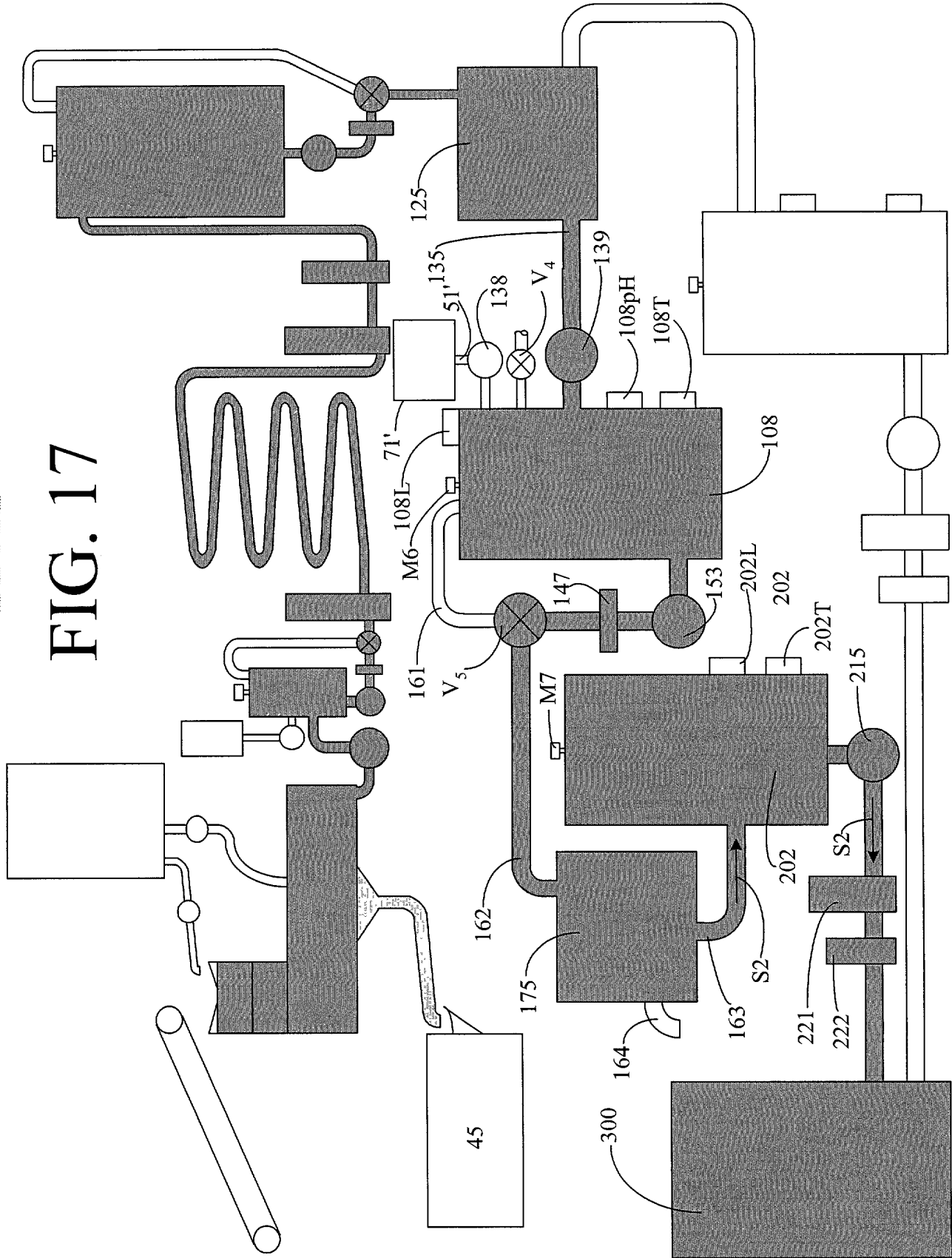
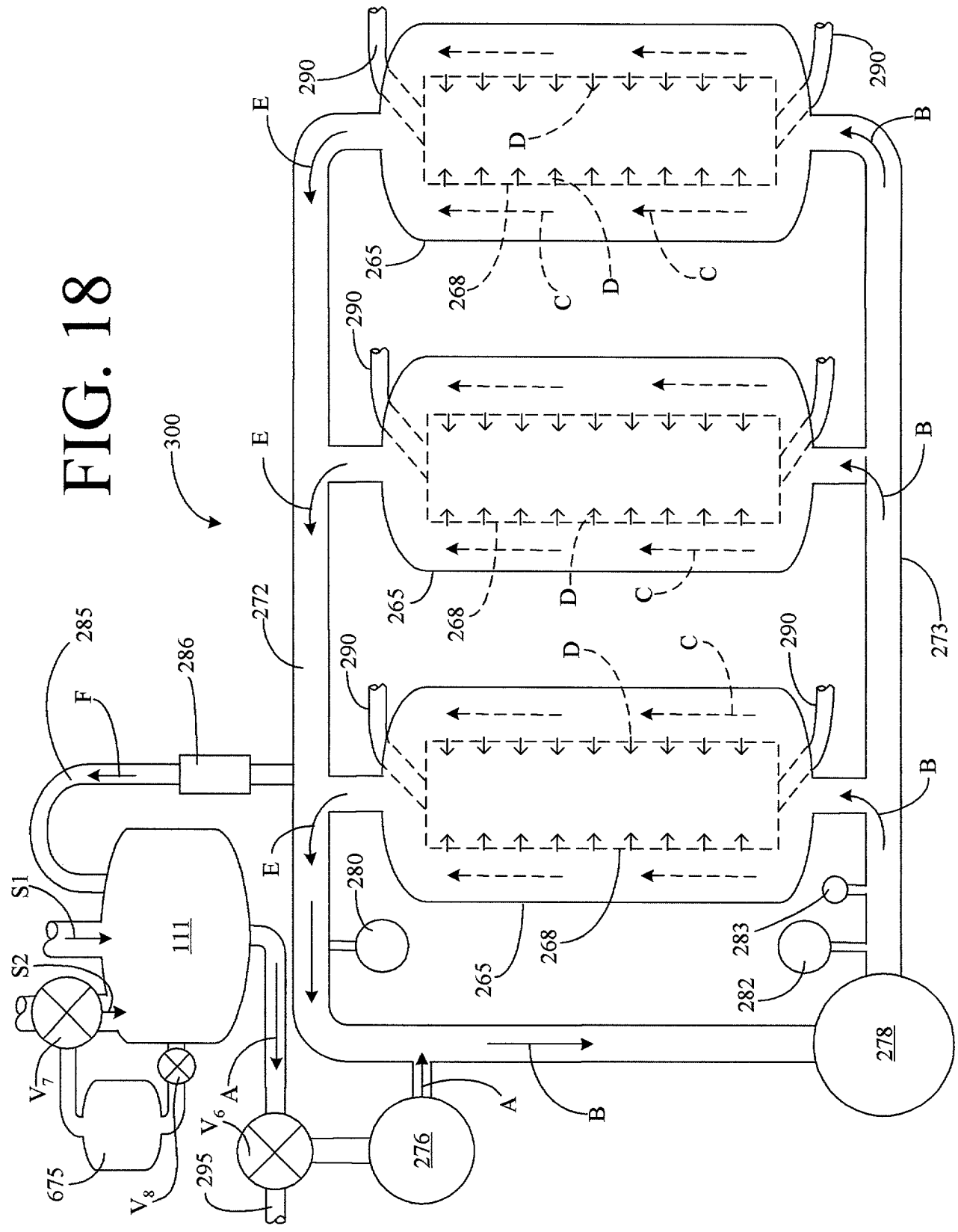
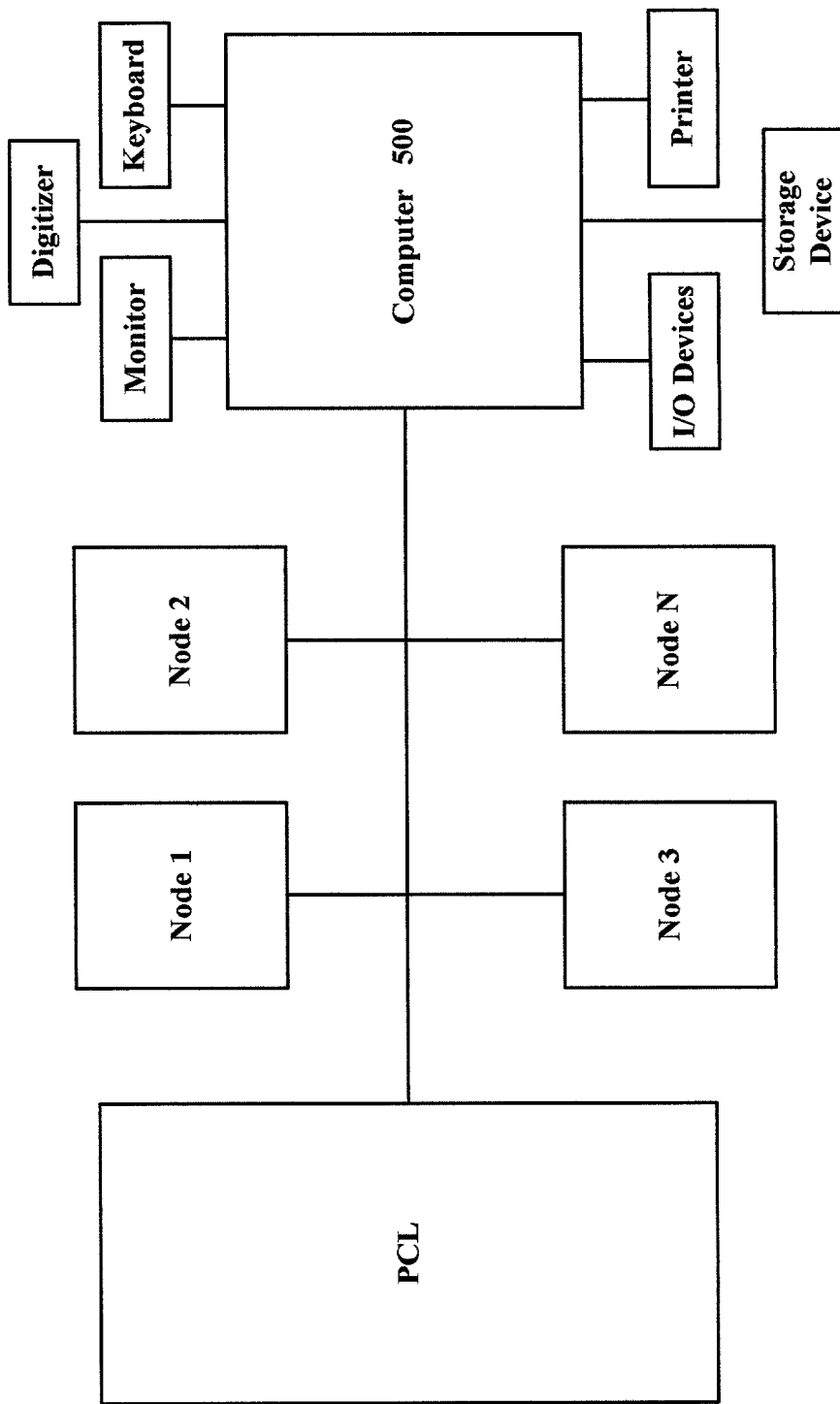


FIG. 18



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FIG. 19A



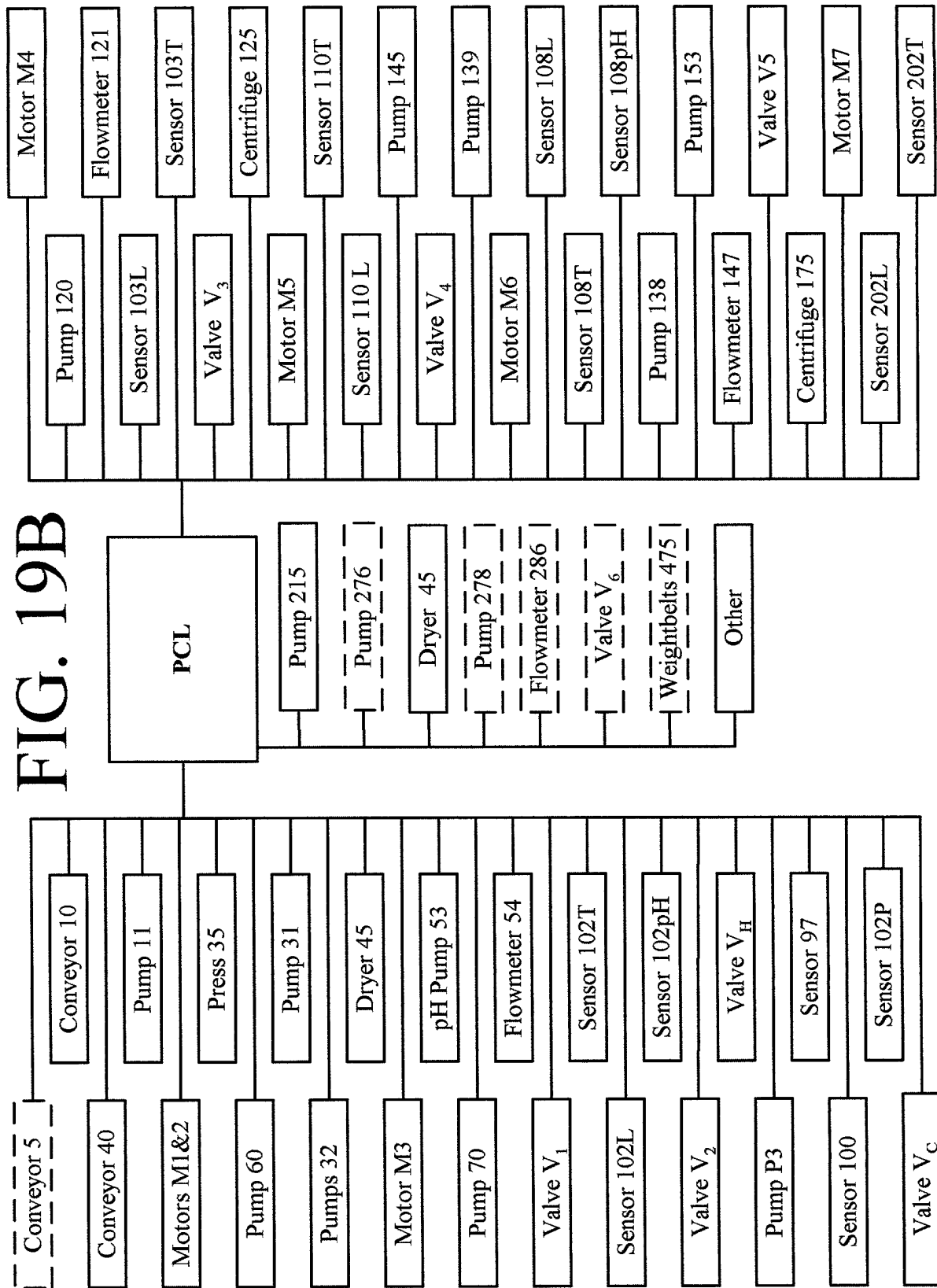
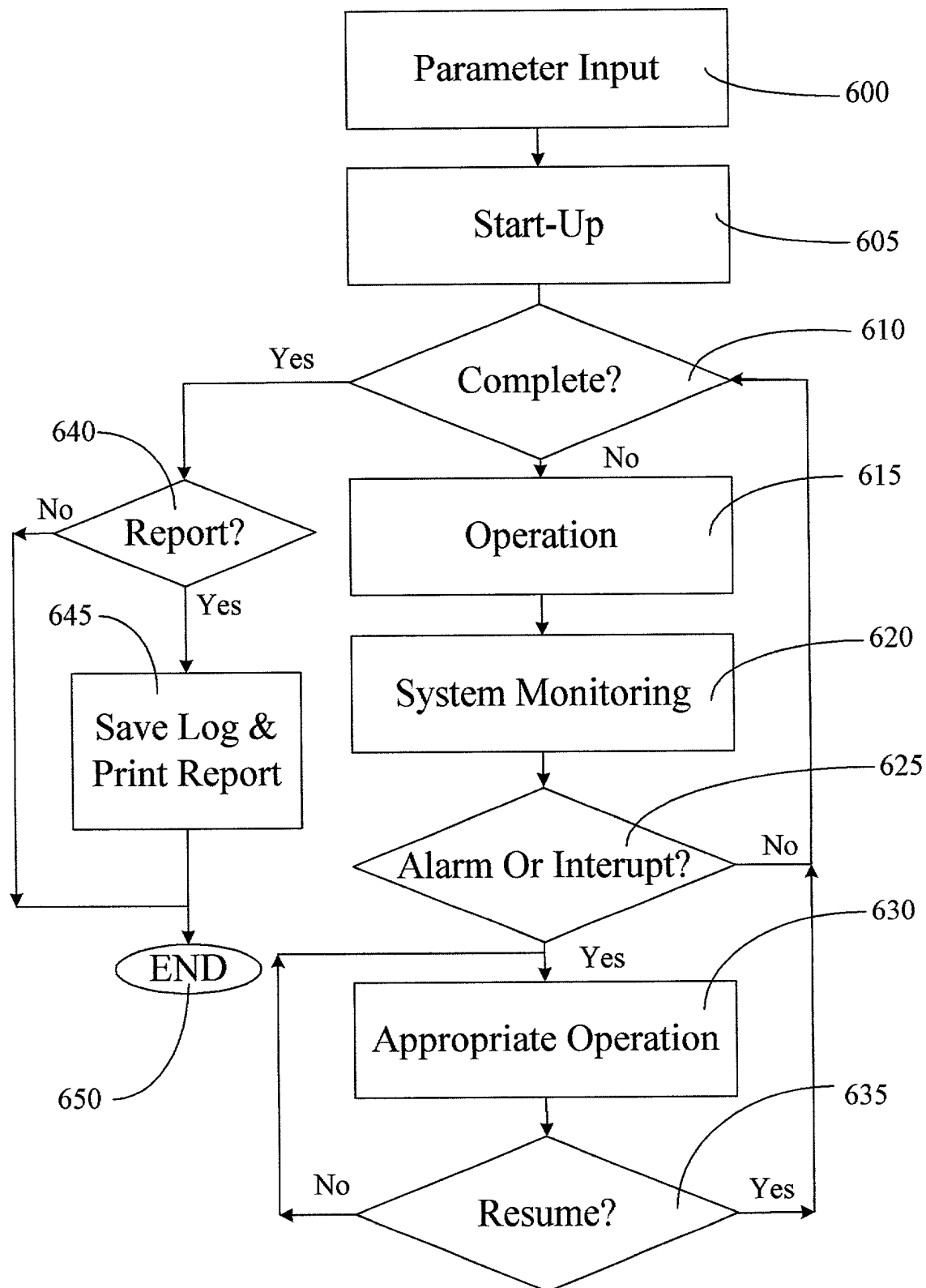


FIG. 20



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FIG. 21

Batch Configuration	
Batch Number: The format for the Batch number is XXXXXXXXXX ##	
RECIPE_FILE_RP	Mode
Recipe	<input type="radio"/> Auto
<input type="text"/>	<input type="radio"/> Semi-Auto
Modify Recipe	<input type="radio"/> Maintenance
New Recipe	<input type="radio"/> CIP
	Start
All Equipment Auto	View Recipe
End Maintenance Mode	Print Report
CIP Control	End Batch
Central Control Revision :	

FIG. 22

[illegible]

TEECOT - 05102650

FIG. 24

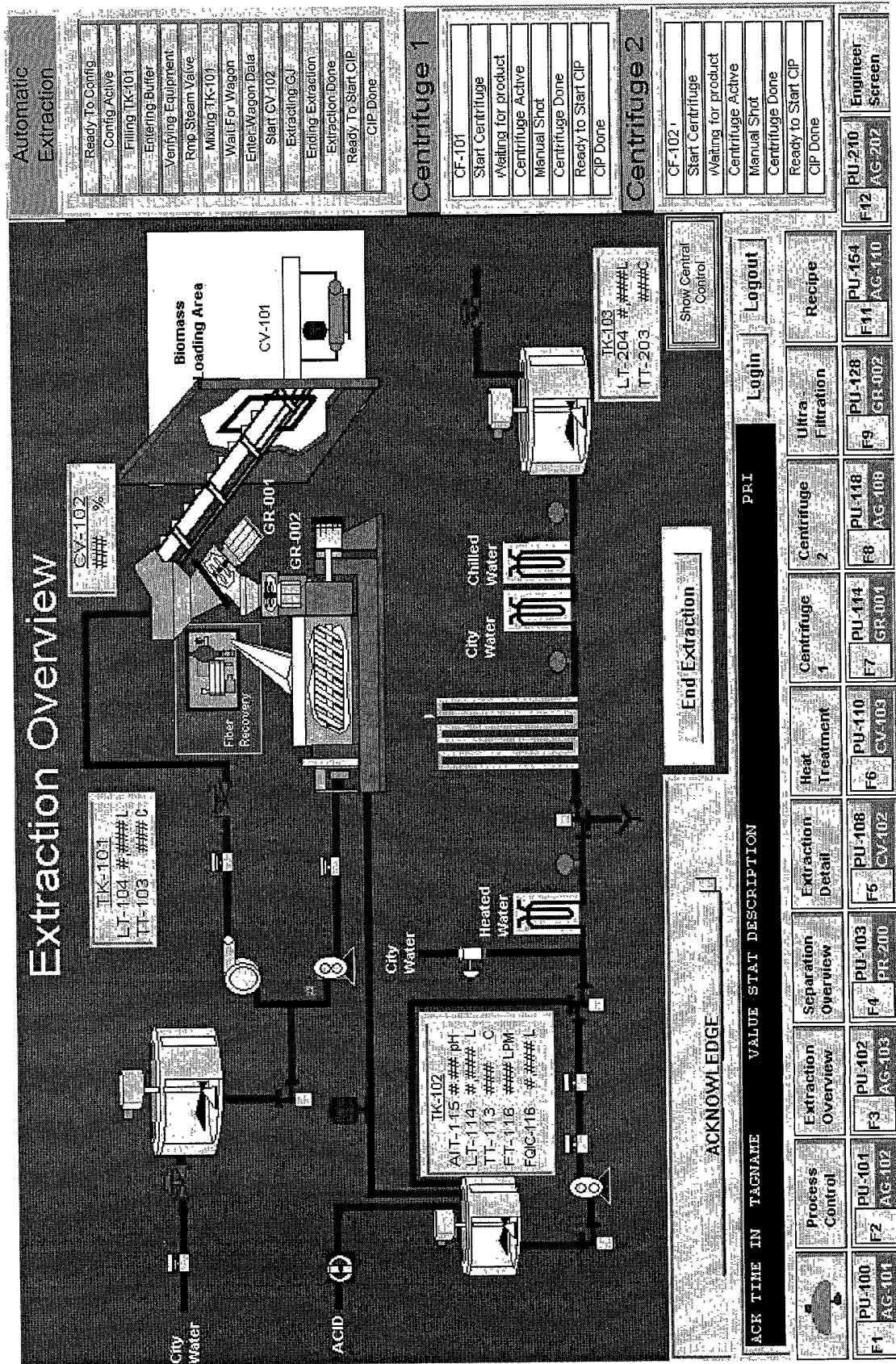
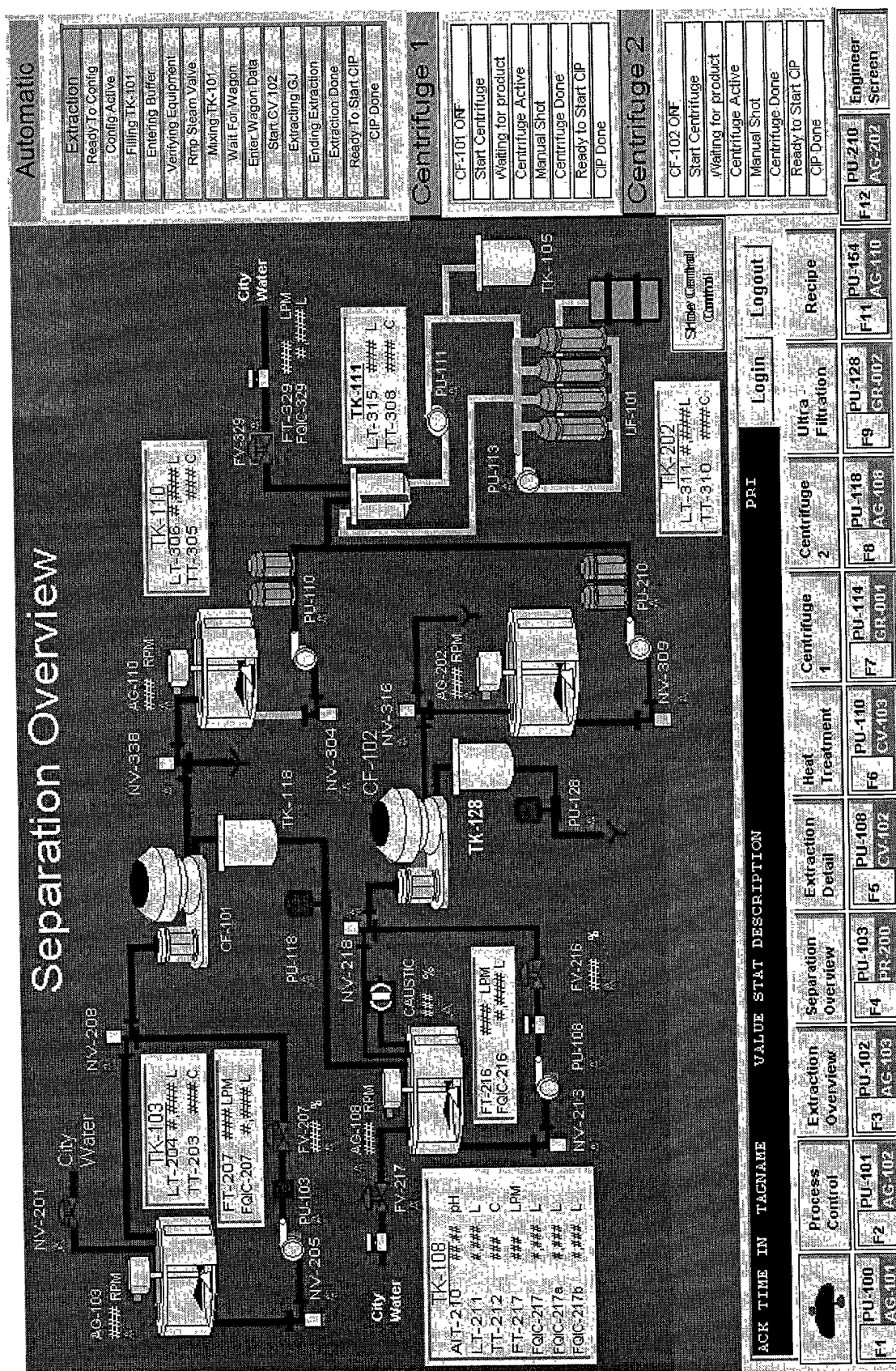
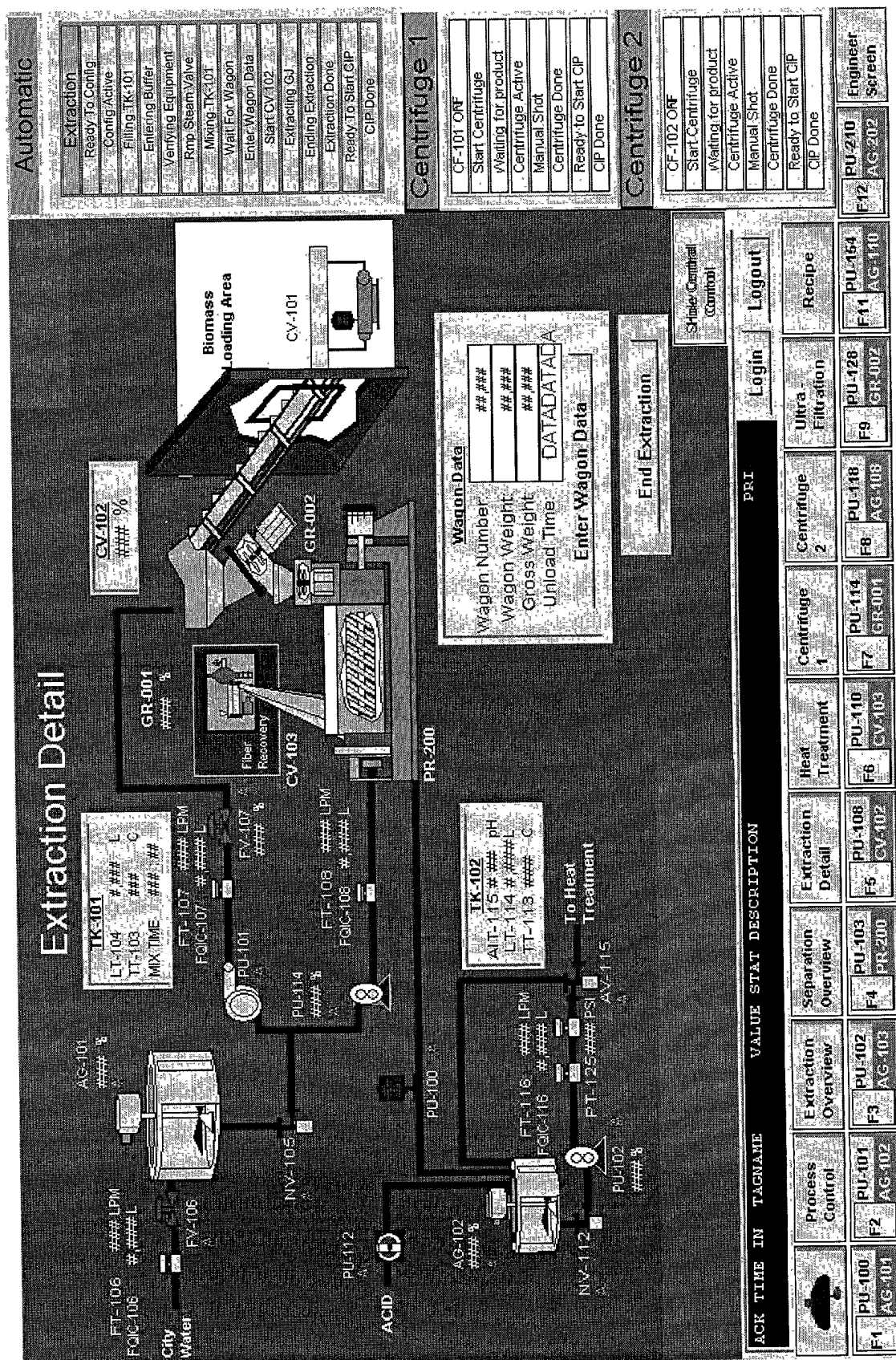


FIG. 25

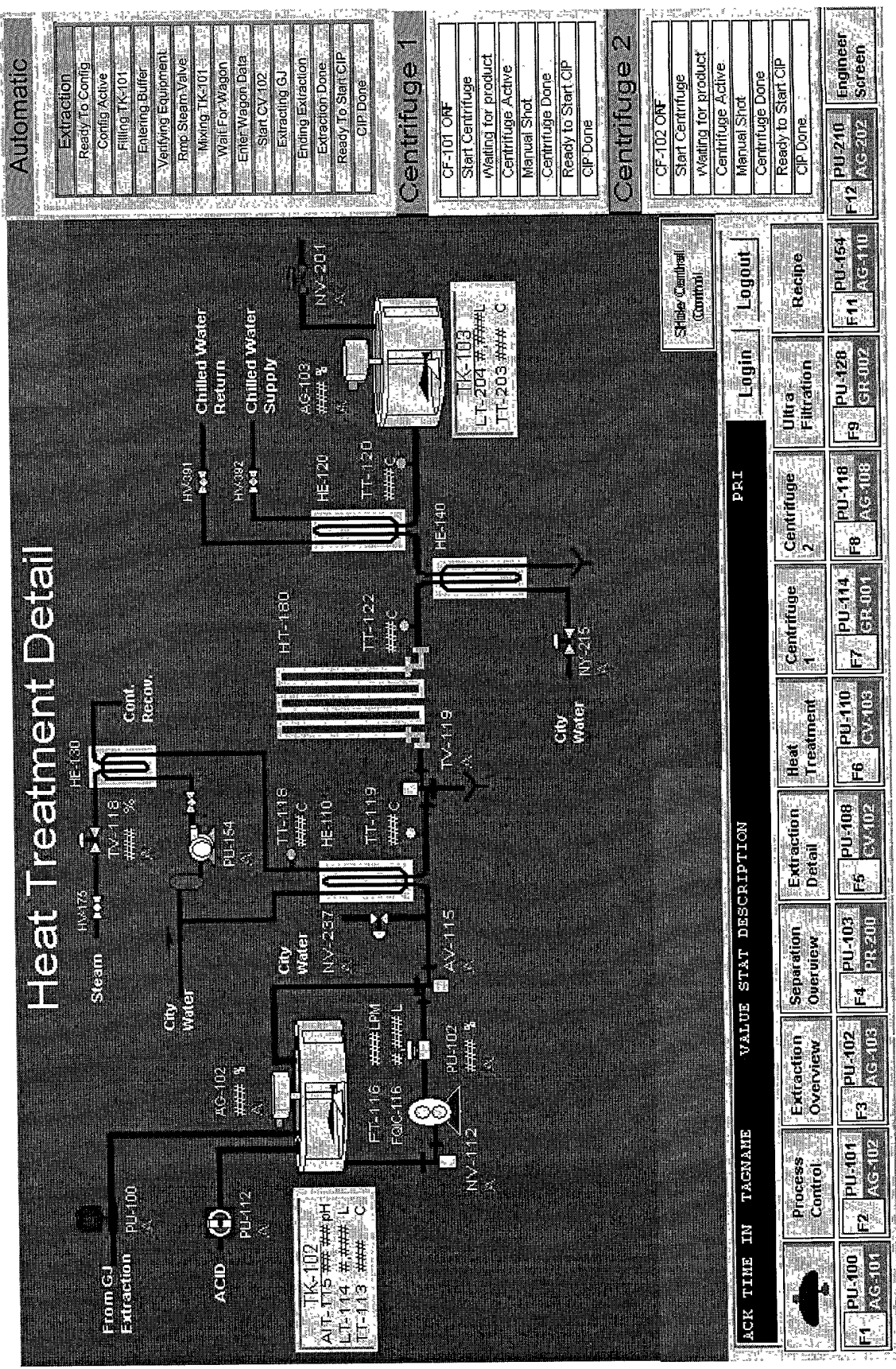


Extraction Detail



PROJECT "DISTO2660"

FIG. 27




Automatic	
Extraction	
Ready To Config	
Config Active	
Filling TK-101	
Entering Buffer	
Verifying Equipment	
Rmp Steam Valve	
Mixing TK-101	
Wait For Wagon	
Enter Wagon Data	
Start CV-102	
Extracting GJ	
Ending Extraction	
Extraction Done	
Ready To Start CIP	
CIP Done	

Centrifuge 1	
CF-101 OK	
Start Centrifuge	
Waiting for product	
Centrifuge Active	
Manual Shot	
Centrifuge Done	
Ready to Start CIP	
CIP Done	

Centrifuge 2	
CF-102 OK	
Start Centrifuge	
Waiting for product	
Centrifuge Active	
Manual Shot	
Centrifuge Done	
Ready to Start CIP	
CIP Done	

PU-210	Engineer Screen
F-12	AG-202

ACK TIME IN TAGNAME		VALUE STAT DESCRIPTION										PRI		Login	Logout																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
	PU-100	F1	AG-101	PU-101	F2	AG-102	PU-102	F3	AG-103	PU-103	F4	PR-200	PU-108	F5	CV-102	PU-110	F6	CV-103	PU-114	F7	GR-001	PU-118	F8	AG-108	Ultra Filtration	Recipe																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
	PU-104	F5	CV-102	PU-105	F6	CV-103	PU-106	F7	GR-001	PU-107	F8	AG-108	PU-110	F9	GR-002	PU-114	F10	AG-110	PU-118	F11	AG-110	PU-122	F12	AG-112	PU-126	F13	AG-114	PU-130	F14	AG-116	PU-134	F15	AG-118	PU-138	F16	AG-120	PU-142	F17	AG-122	PU-146	F18	AG-124	PU-150	F19	AG-126	PU-154	F20	AG-128	PU-158	F21	AG-130	PU-162	F22	AG-132	PU-166	F23	AG-134	PU-170	F24	AG-136	PU-174	F25	AG-138	PU-178	F26	AG-140	PU-182	F27	AG-142	PU-186	F28	AG-144	PU-190	F29	AG-146	PU-194	F30	AG-148	PU-198	F31	AG-150	PU-202	F32	AG-152	PU-206	F33	AG-154	PU-210	F34	AG-156	PU-214	F35	AG-158	PU-218	F36	AG-160	PU-222	F37	AG-162	PU-226	F38	AG-164	PU-230	F39	AG-166	PU-234	F40	AG-168	PU-238	F41	AG-170	PU-242	F42	AG-172	PU-246	F43	AG-174	PU-250	F44	AG-176	PU-254	F45	AG-178	PU-258	F46	AG-180	PU-262	F47	AG-182	PU-266	F48	AG-184	PU-270	F49	AG-186	PU-274	F50	AG-188	PU-278	F51	AG-190	PU-282	F52	AG-192	PU-286	F53	AG-194	PU-290	F54	AG-196	PU-294	F55	AG-198	PU-298	F56	AG-200	PU-302	F57	AG-202	PU-306	F58	AG-204	PU-310	F59	AG-206	PU-314	F60	AG-208	PU-318	F61	AG-210	PU-322	F62	AG-212	PU-326	F63	AG-214	PU-330	F64	AG-216	PU-334	F65	AG-218	PU-338	F66	AG-220	PU-342	F67	AG-222	PU-346	F68	AG-224	PU-350	F69	AG-226	PU-354	F70	AG-228	PU-358	F71	AG-230	PU-362	F72	AG-232	PU-366	F73	AG-234	PU-370	F74	AG-236	PU-374	F75	AG-238	PU-378	F76	AG-240	PU-382	F77	AG-242	PU-386	F78	AG-244	PU-390	F79	AG-246	PU-394	F80	AG-248	PU-398	F81	AG-250	PU-402	F82	AG-252	PU-406	F83	AG-254	PU-410	F84	AG-256	PU-414	F85	AG-258	PU-418	F86	AG-260	PU-422	F87	AG-262	PU-426	F88	AG-264	PU-430	F89	AG-266	PU-434	F90	AG-268	PU-438	F91	AG-270	PU-442	F92	AG-272	PU-446	F93	AG-274	PU-450	F94	AG-276	PU-454	F95	AG-278	PU-458	F96	AG-280	PU-462	F97	AG-282	PU-466	F98	AG-284	PU-470	F99	AG-286	PU-474	F100	AG-288	PU-478	F101	AG-290	PU-482	F102	AG-292	PU-486	F103	AG-294	PU-490	F104	AG-296	PU-494	F105	AG-298	PU-498	F106	AG-300	PU-502	F107	AG-302	PU-506	F108	AG-304	PU-510	F109	AG-306	PU-514	F110	AG-308	PU-518	F111	AG-310	PU-522	F112	AG-312	PU-526	F113	AG-314	PU-530	F114	AG-316	PU-534	F115	AG-318	PU-538	F116	AG-320	PU-542	F117	AG-322	PU-546	F118	AG-324	PU-550	F119	AG-326	PU-554	F120	AG-328	PU-558	F121	AG-330	PU-562	F122	AG-332	PU-566	F123	AG-334	PU-570	F124	AG-336	PU-574	F125	AG-338	PU-578	F126	AG-340	PU-582	F127	AG-342	PU-586	F128	AG-344	PU-590	F129	AG-346	PU-594	F130	AG-348	PU-598	F131	AG-350	PU-602	F132	AG-352	PU-606	F133	AG-354	PU-610	F134	AG-356	PU-614	F135	AG-358	PU-618	F136	AG-360	PU-622	F137	AG-362	PU-626	F138	AG-364	PU-630	F139	AG-366	PU-634	F140	AG-368	PU-638	F141	AG-370	PU-642	F142	AG-372	PU-646	F143	AG-374	PU-650	F144	AG-376	PU-654	F145	AG-378	PU-658	F146	AG-380	PU-662	F147	AG-382	PU-666	F148	AG-384	PU-670	F149	AG-386	PU-674	F150	AG-388	PU-678	F151	AG-390	PU-682	F152	AG-392	PU-686	F153	AG-394	PU-690	F154	AG-396	PU-694	F155	AG-398	PU-698	F156	AG-400	PU-702	F157	AG-402	PU-706	F158	AG-404	PU-710	F159	AG-406	PU-714	F160	AG-408	PU-718	F161	AG-410	PU-722	F162	AG-412	PU-726	F163	AG-414	PU-730	F164	AG-416	PU-734	F165	AG-418	PU-738	F166	AG-420	PU-742	F167	AG-422	PU-746	F168	AG-424	PU-750	F169	AG-426	PU-754	F170	AG-428	PU-758	F171	AG-430	PU-762	F172	AG-432	PU-766	F173	AG-434	PU-770	F174	AG-436	PU-774	F175	AG-438	PU-778	F176	AG-440	PU-782	F177	AG-442	PU-786	F178	AG-444	PU-790	F179	AG-446	PU-794	F180	AG-448	PU-798	F181	AG-450	PU-802	F182	AG-452	PU-806	F183	AG-454	PU-810	F184	AG-456	PU-814	F185	AG-458	PU-818	F186	AG-460	PU-822	F187	AG-462	PU-826	F188	AG-464	PU-830	F189	AG-466	PU-834	F190	AG-468	PU-838	F191	AG-470	PU-842	F192	AG-472	PU-846	F193	AG-474	PU-850	F194	AG-476	PU-854	F195	AG-478	PU-858	F196	AG-480	PU-862	F197	AG-482	PU-866	F198	AG-484	PU-870	F199	AG-486	PU-874	F200	AG-488	PU-878	F201	AG-490	PU-882	F202	AG-492	PU-886	F203	AG-494	PU-890	F204	AG-496	PU-894	F205	AG-498	PU-898	F206	AG-500	PU-902	F207	AG-502	PU-906	F208	AG-504	PU-910	F209	AG-506	PU-914	F210	AG-508	PU-918	F211	AG-510	PU-922	F212	AG-512	PU-926	F213	AG-514	PU-930	F214	AG-516	PU-934	F215	AG-518	PU-938	F216	AG-520	PU-942	F217	AG-522	PU-946	F218	AG-524	PU-950	F219	AG-526	PU-954	F220	AG-528	PU-958	F221	AG-530	PU-962	F222	AG-532	PU-966	F223	AG-534	PU-970	F224	AG-536	PU-974	F225	AG-538	PU-978	F226	AG-540	PU-982	F227	AG-542	PU-986	F228	AG-544	PU-990	F229	AG-546	PU-994	F230	AG-548	PU-998	F231	AG-550	PU-1002	F232	AG-552	PU-1006	F233	AG-554	PU-1010	F234	AG-556	PU-1014	F235	AG-558	PU-1018	F236	AG-560	PU-1022	F237	AG-562	PU-1026	F238	AG-564	PU-1030	F239	AG-566	PU-1034	F240	AG-568	PU-1038	F241	AG-570	PU-1042	F242	AG-572	PU-1046	F243	AG-574	PU-1050	F244	AG-576	PU-1054	F245	AG-578	PU-1058	F246	AG-580	PU-1062	F247	AG-582	PU-1066	F248	AG-584	PU-1070	F249	AG-586	PU-1074	F250	AG-588	PU-1078	F251	AG-590	PU-1082	F252	AG-592	PU-1086	F253	AG-594	PU-1090	F254	AG-596	PU-1094	F255	AG-598	PU-1098	F256	AG-600	PU-1102	F257	AG-602	PU-1106	F258	AG-604	PU-1110	F259	AG-606	PU-1114	F260	AG-608	PU-1118	F261	AG-610	PU-1122	F262	AG-612	PU-1126	F263	AG-614	PU-1130	F264	AG-616	PU-1134	F265	AG-618	PU-1138	F266	AG-620	PU-1142	F267	AG-622	PU-1146	F268	AG-624	PU-1150	F269	AG-626	PU-1154	F270	AG-628	PU-1158	F271	AG-630	PU-1162	F272	AG-632	PU-1166	F273	AG-634	PU-1170	F274	AG-636	PU-1174	F275	AG-638	PU-1178	F276	AG-640	PU-1182	F277	AG-642	PU-1186	F278	AG-644	PU-1190	F279	AG-646	PU-1194	F280	AG-648	PU-1198	F281	AG-650	PU-1202	F282	AG-652	PU-1206	F283	AG-654	PU-1210	F284	AG-656	PU-1214	F285	AG-658	PU-1218	F286	AG-660	PU-1222	F287	AG-662	PU-1226	F288	AG-664	PU-1230	F289	AG-666	PU-1234	F290	AG-668	PU-1238	F291	AG-670	PU-1242	F292	AG-672	PU-1246	F293	AG-674	PU-1250	F294	AG-676	PU-1254	F295	AG-678	PU-1258	F296	AG-680	PU-1262	F297	AG-682	PU-1266	F298	AG-684	PU-1270	F299	AG-686	PU-1274	F300	AG-688	PU-1278	F301	AG-690	PU-1282	F302	AG-692	PU-1286	F303	AG-694	PU-1290	F304	AG-696	PU-1294	F305	AG-698	PU-1298	F306	AG-700	PU-1302	F307	AG-702	PU-1306	F308	AG-704	PU-1310	F309	AG-706	PU-1314	F310	AG-708	PU-1318	F311	AG-710	PU-1322	F312	AG-712	PU-1326	F313	AG-714	PU-1330	F314	AG-716	PU-1334	F315	AG-718	PU-1338	F316	AG-720	PU-1342	F317	AG-722	PU-1346	F318	AG-724	PU-1350	F319	AG-726	PU-1354	F320	AG-728	PU-1358	F321	AG-730	PU-1362	F322	AG-732	PU-1366	F323	AG-734	PU-1370	F324	AG-736	PU-1374	F325	AG-738	PU-1378	F326	AG-740	PU-1382	F327	AG-742	PU-1386	F328	AG-744	PU-1390	F329	AG-746	PU-1394	F330	AG-748	PU-1398	F331	AG-750	PU-1402	F332	AG-752	PU-1406	F333	AG-754	PU-1410	F334	AG-756	PU-1414	F335	AG-758	PU-1418	F336	AG-760	PU-1422	F337	AG-762	PU-1426	F338	AG-764	PU-1430	F339	AG-766	PU-1434	F340	AG-768	PU-1438	F341	AG-770	PU-1442	F342	AG-772	PU-1446	F343	AG-774	PU-1450	F344	AG-776	PU-1454	F345	AG-778	PU-1458	F346	AG-780	PU-1462	F347	AG-782	PU-1466	F348	AG-784	PU-1470	F349	AG-786	PU-1474	F350	AG-788	PU-1478	F351	AG-790	PU-1482	F352	AG-792	PU-1486	F353	AG-794	PU-1490	F354	AG-796	PU-1494	F355	AG-798	PU-1498	F356	AG-800	PU-1502	F357	AG-802	PU-1506	F358	AG-804	PU-1510	F359	AG-806	PU-1514	F360	AG-808	PU-1518	F361	AG-810	PU-1522	F362	AG-812	PU-1526	F363	AG-814	PU-1530	F364	AG-816	PU-1534	F365	AG-818	PU-1538	F366	AG-820	PU-1542	F367	AG-822	PU-1546	F368	AG-824	PU-1550	F369	AG-826	PU-1554	F370	AG-828	PU-1558	F371	AG-830	PU-1562	F372	AG-832	PU-1566	F373	AG-834	PU-1570	F374	AG-836	PU-1574	F375	AG-838	PU-1578	F376	AG-840	PU-1582	F377	AG-842	PU-1586	F378	AG-844	PU-1590	F379	AG-846	PU-1594	F380	AG-848	PU-1598	F381	AG-850	PU-1602	F382	AG-852	PU-1606	F383	AG-854	PU-1610	F384	AG-856	PU-1614	F385	AG-858	PU-1618	F386	AG-860	PU-1622	F387	AG-862	PU-1626	F388	AG-864	PU-1630	F389	AG-866	PU-1634	F390	AG-868	PU-1638	F391	AG-870	PU-1642	F392	AG-872	PU-1646	F393	AG-874	PU-1650	F394	AG-876	PU-1654	F395	AG-878	PU-1658	F396	AG-880	PU-1662	F397	AG-882	PU-1666	F398	AG-884	PU-1670	F399	AG-886	PU-1674	F400	AG-888	PU-1678	F401	AG-890	PU-1682	F402	AG-892	PU-1686	F403	AG-894	PU-1690	F404	AG-896	PU-1694	F405	AG-898	PU-1698	F406	AG-900	PU-1702	F407	AG-902	PU-1706	F408	AG-904	PU-1710	F409	AG-906	PU-1714	F410	AG-908	PU-1718	F411	AG-910	PU-1722	F412	AG-912	PU-1726	F413	AG-914	PU-1730	F414	AG-916	PU-1734	F415	AG-918	PU-1738	F416	AG-920	PU-1742	F417	AG-922	PU-1746	F418	AG-924	PU-1750	F419	AG-926	PU-1754	F420	AG-928	PU-1758	F421	AG-930	PU-1762	F422	AG-932	PU-1766	F423	AG-934	PU-1770	F424	AG-936	PU-1774	F425	AG-938	PU-1778	F426	AG-940	PU-1782	F427	AG-942	PU-1786	F428	AG-944	PU-1790	F429	AG-946	PU-1794	F430	AG-948	PU-1798	F431	AG-950	PU-1802

FOOTPRINT 05102660

FIG. 28

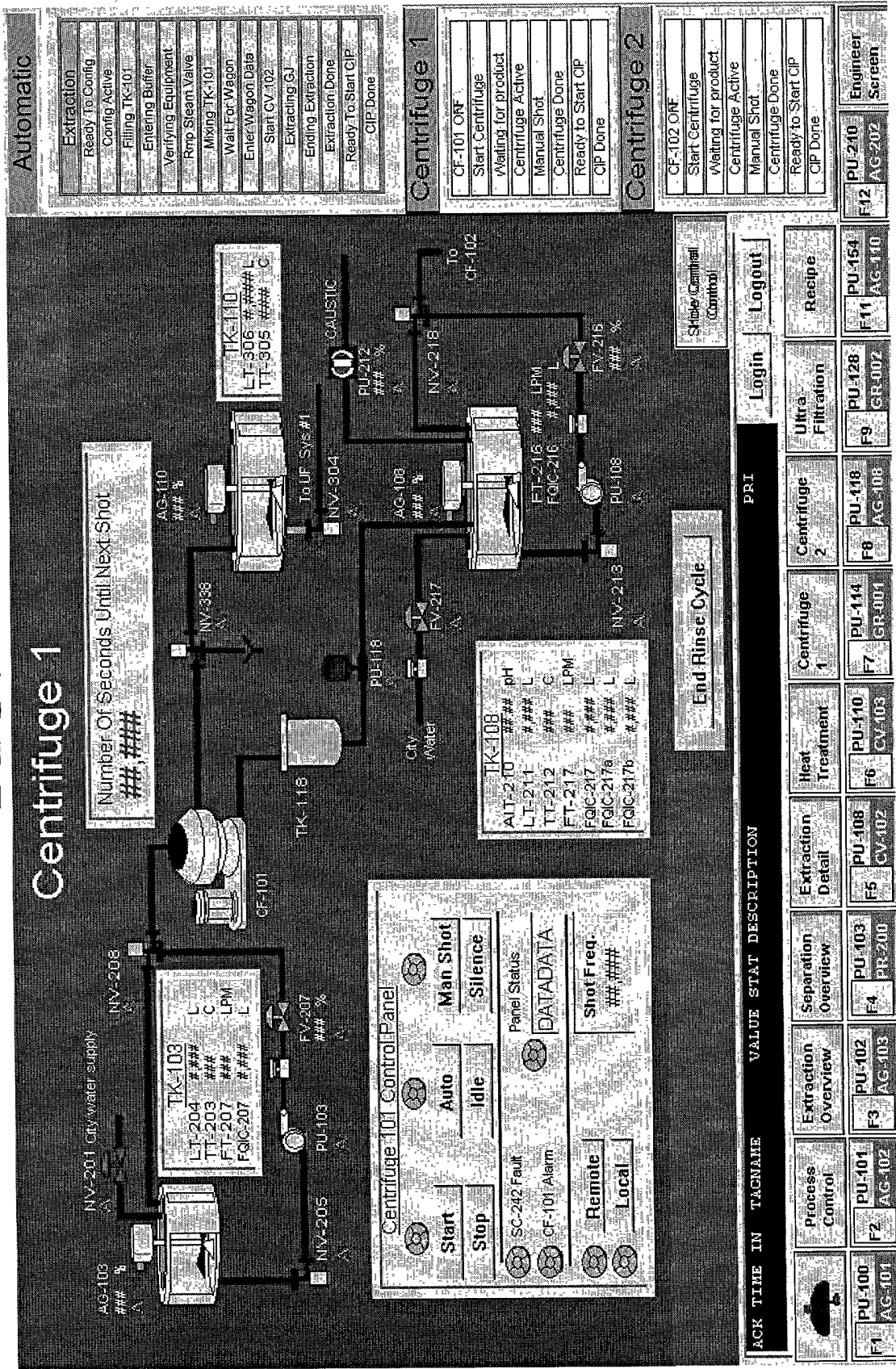
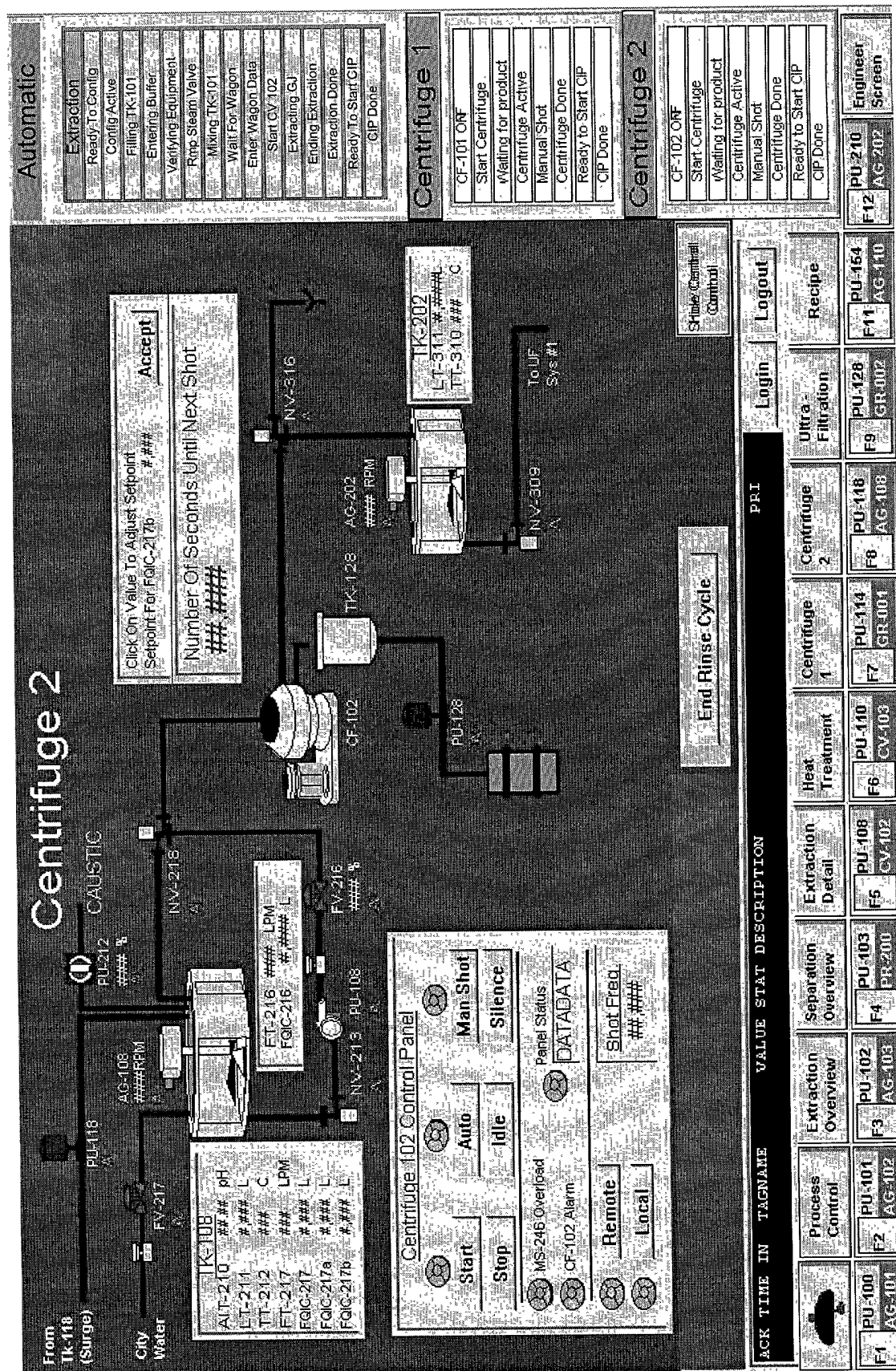


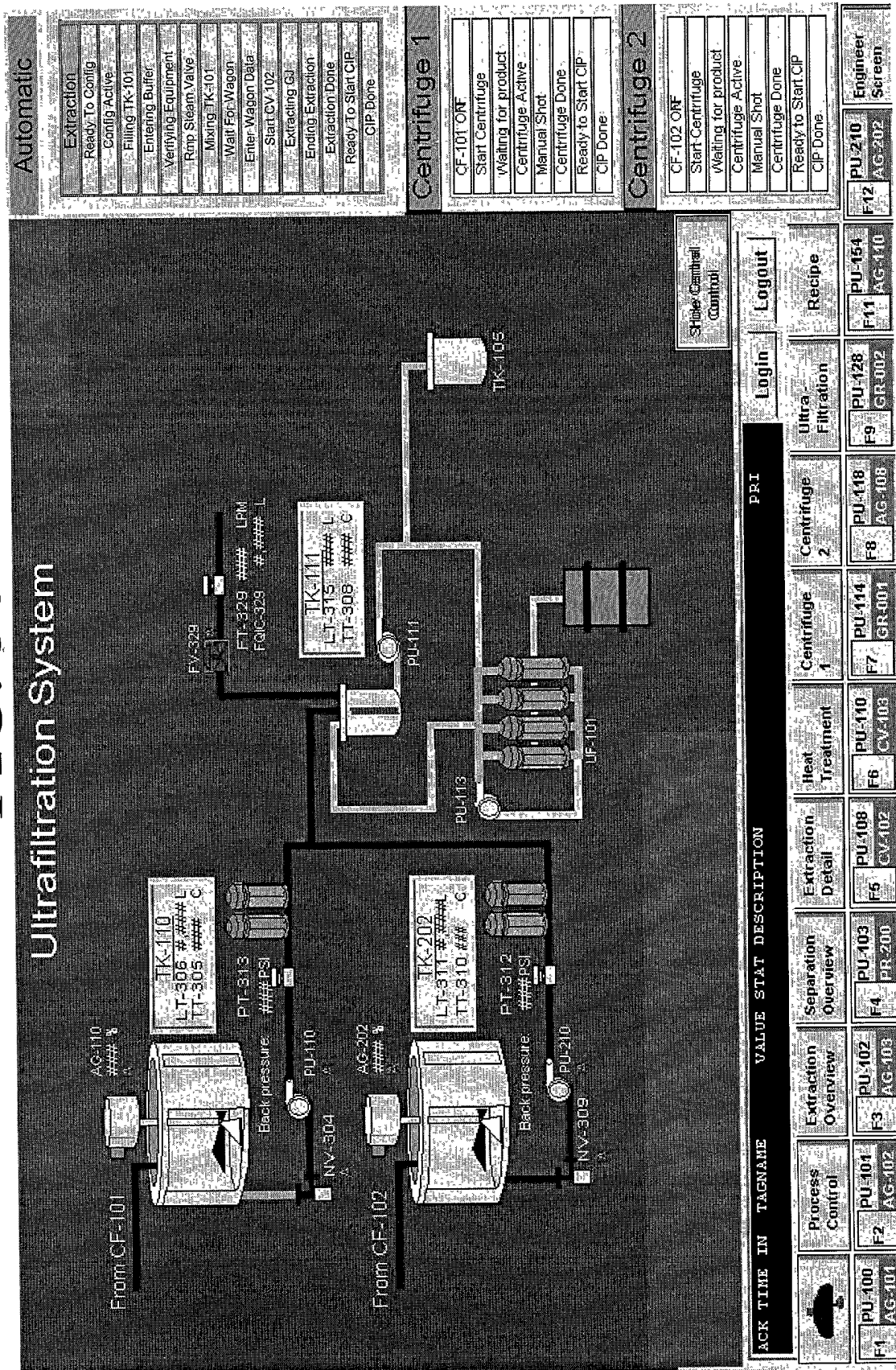
FIG. 29



TEE00T" 05T02660

FIG. 30

Ultrafiltration System



Automatic	
Extraction	
Ready To Config	
Config Active	
Filling TK-101	
Entering Buffer	
Verifying Equipment	
Rmp Steam Valve	
Mixing TK-101	
Wait For Wagon	
Enter Wagon Data	
Start CV 102	
Extrading G3	
Ending Extraction	
Extraction Done	
Ready To Start CIP	
CIP Done	

Centrifuge 1	
CF-101 ONF	
Start Centrifuge	
Waiting for product	
Centrifuge Active	
Manual Shot	
Centrifuge Done	
Ready to Start CIP	
CIP Done	

Centrifuge 2	
CF-102 ONF	
Start Centrifuge	
Waiting for product	
Centrifuge Active	
Manual Shot	
Centrifuge Done	
Ready to Start CIP	
CIP Done	

PU-100	F1	AG-101
PU-104	F2	AG-102
PU-102	F3	AG-103
PU-103	F4	PR-200
PU-108	F5	CV-102
PU-109	F6	CV-103
PU-110	F7	GR-001
PU-114	F8	AG-108
PU-118	F9	GR-002
PU-128	F11	AG-110
PU-154	F12	AG-202
PU-210	Engineer Screen	

ACK TIME	IN	TAGNAME	VALUE	STAT	DESCRIPTION
PRI					
Login Logout					
Strip Central Control					
Ultra Filtration					
Recipe					